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CHINA	HOSTMOST Engineering
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INDIA	ULTRA MARINE
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TAIWAN	EAGLES ELECTRONICS
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SMD TELECOMM.

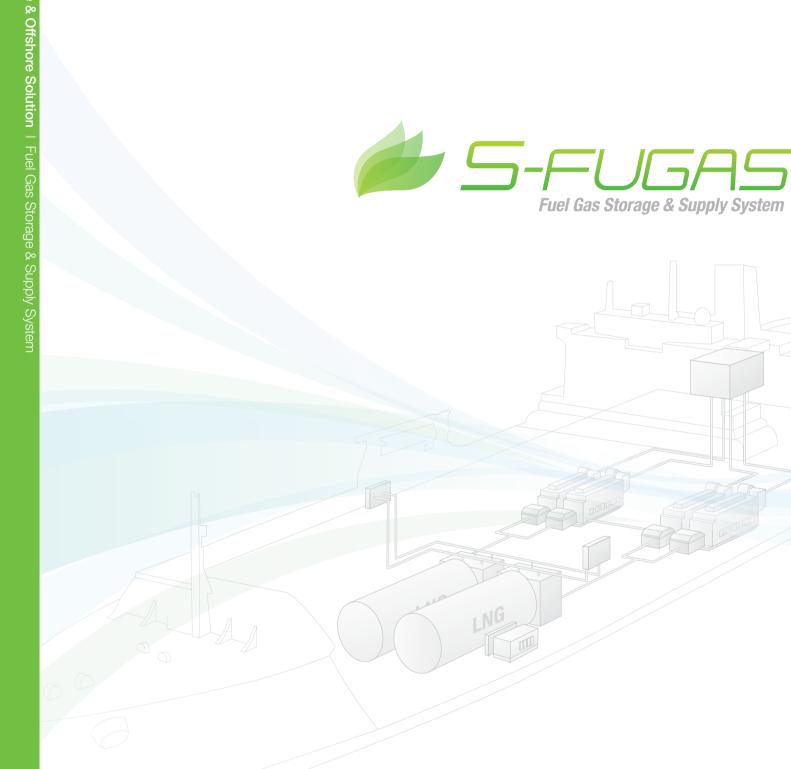
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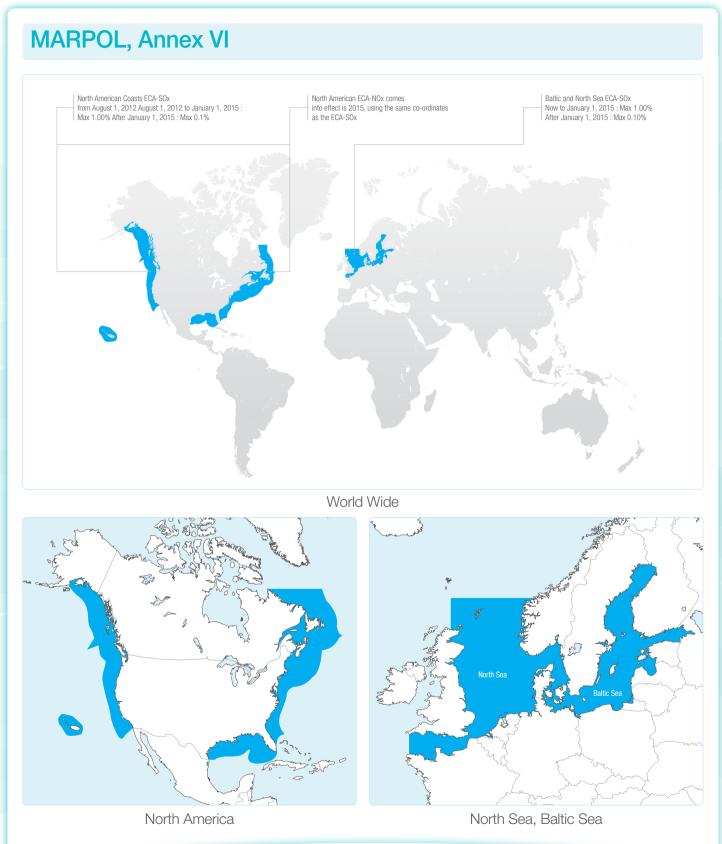
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System Component

- LNG Storage Tank
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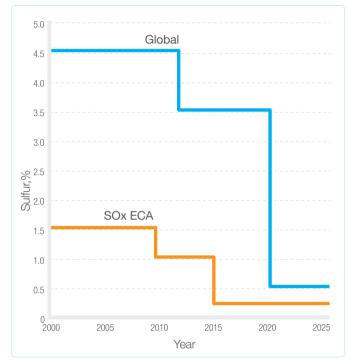
Background of Environmental Issue

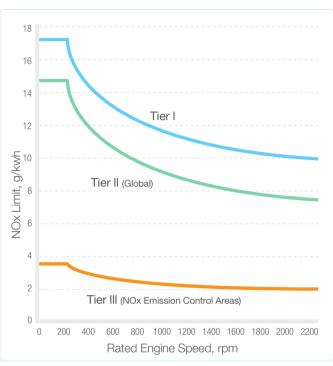






International Maritime Regulations





	Year	Fuel Sulfur	NOx
Emission Control Area	Today to July 2010	15,000 ppm	-
	2010	10,000 ppm	-
	2015	1,000 ppm	-
	2016	-	Tier III (Aftertreatment-forcing)
Global	Today to January 2011	-	Tier I (Engine-based controls)
	2011	-	Tier II (Engine-based controls)
	Today to January 2012	45,000 ppm	-
	2012	35,000 ppm	-
	2020 a	5,000 ppm	-
Adaptation	 Baltic Sea (SOx, adopted: 1997 / entered into force: 2005) North Sea (SOx, 2005/2006) North American ECA, including most of US and Canadian coast (NOx & SOx, 2010/2012) US Caribbean ECA, including Puerto Rico and the US Virgin Islands (NOx & SOx, 2011/2014) 		

Why SAMSUNG FUGAS?

Specification

Accumulated Knowledge & References

- SHI is world's No.1 high tech shipbuilder
- Many references of gas fueled ship
- Knowledge and skill for gas fueled system

Quality Assurance & HSE

- Strict quality control process
- World 1st OHSAS 18001 certified shipyard

R&D Capability

- Ship, System design & analysis
- Static & dynamic simulation

Frontier of Unknown Field

First in new solution of LNG-FPSO
 (100% market share out of total 6 vessel order)

Global Network Services

• 66 service agents in 35 Countries

HAZID Workshop

- DNV(2010), LR(2012)
- FUGAS with Low Pressure DP Engine
- Risk Assessment for System Design, LNG Charging, Vaporizing and ESD

HAZOP Workshop

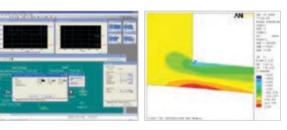
- ABS, BV(2011)
- FUGAS with High Pressure Engine
- Risk Assessment for FUGAS Operation and ESD Procedure

Pilot Test

- LR, ABS, LR, KOGAS
- FUGAS with Low Pressure DP Engine, Electric Type Heat Exchanger
- Fuel Gas Engine Load : 100%

Gas Fueled Ship	
LNG Carrier	Steam Turbine
	Others
LNG Producer	Azimuth Thruster
LNG SRV	Dual Fuel EP
(As of December-31-2009, contained under construction	













LNG Fueled Ships















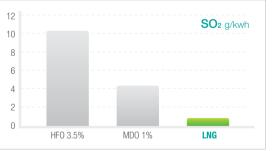


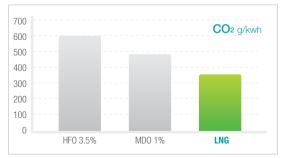


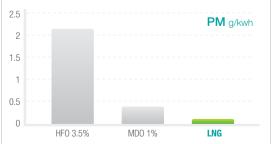


Emission Performance by Fuel Type

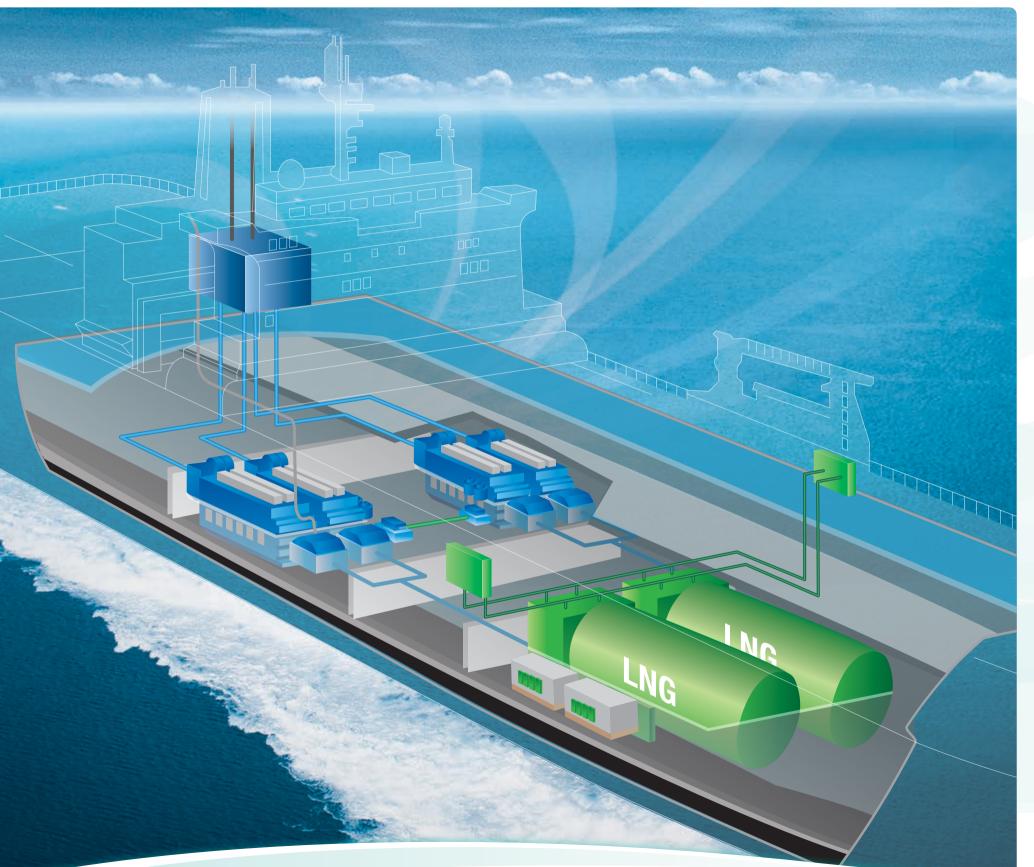








System Configuration



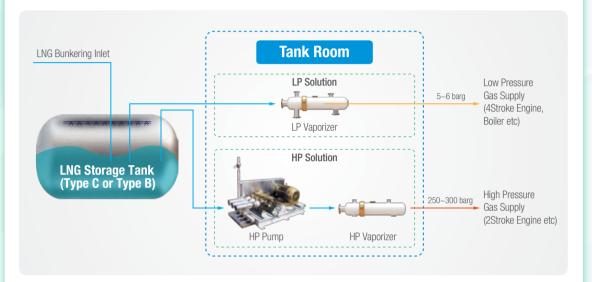




Component

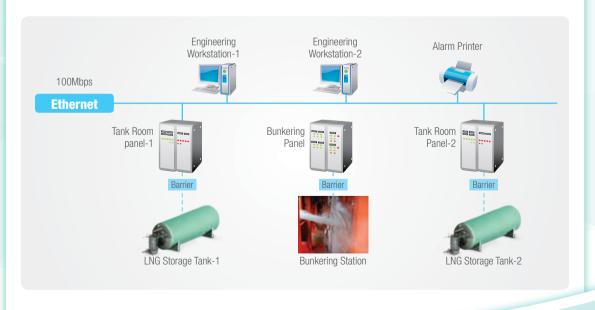
- Bunker Station
- LNG Storage Tank
- Operation Station

- Low Pressure Solution
- High Pressure Solution
- Local Control Panel



System Configuration

- LNG should be gasified by vaporizer to be sent to engine (as for Natural Gas)
- NG temperature of vaporizer outlet is controlled by glycol flow
- The inside tank pressure is controlled by pressure build-up unit



System Component

LNG Storage Tank

LNG Tank Specification

- Independent Type-C tank (IMO/IGC)
- Double shell (Barrier space with Perlite)
- Vacuum insulation
- Design pressure : 9 bar.G
- Working pressure : 5 ~ 8 bar.G

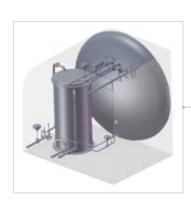




Tank Room (Fuel Gas Supply Room)

Design Specification

- Located at the end of LNG tank
- Vaporizer and valves are installed in Tank Room
- Gas & Fire detection (Option)
- 30 air change / hour









Vaporizer

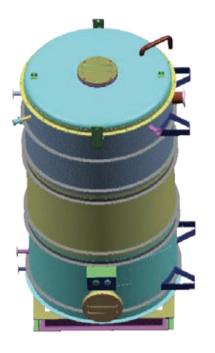
Water Bath Tube Type

- Vertical cylinder shape
- Bended tube type
- Baffle support for anti-vibration

Merit

- Minimize area and size of heat exchange
- Maximize heat transfer efficiency
- Convenient maintenance

Item	Туре
Type	Vertical
Tube	UBEND-Tube
Tube Sheet	None
Tube Material	316 A312-TP316



Control & Monitoring Mimic

Design Specification

- Using SAMSUNG's ship automation system (SSAS-Pro / SSAS-Master)
- Integration & stand alone, both types possible
- Two engineering workstations

- One alarm printer
- Two local control panels
 (Bunker station / LNG storage tank)

