



## Kiiltoflex K



## IMO approved, one-component MS polymer

- Specifically designed for marine applications
- Elastic sealant
- Excellent adhesion
- Solvent-free, isocyanate-free





## Kiiltoflex K

Killtoflex K is one-component elastic sealant. Killtoflex K can be used as elastic bonding, joining and sealing, in all industrial applications.

Kiiltoflex K can be regarded as a material with low flame spread for bulkhead, wall and ceiling lining according to IMO FTPC Part 5 (IMO Resolution MSC.61 (67) Part 5), and has resistance to seawater, making it the best choice for marine and offshore applications.

## Technical data

Type MS Polymer

State Paste

Color Off-white, grey or black

Curing Cures by humidity

Skin-over time Ca.15 min (23°C, RH 50%)

Shrinkage - 2%

Density 1.55 kg/dm³

Application temperature +1°C to +40°C

Temperature resistance -40°C to +90°C

Tensile strength (DIN 53504) > 2.2 N/mm<sup>2</sup>

Elongation at break (DIN 53504) > 350%

Lap shear strength (aluminium) 2.2 N/mm<sup>2</sup>

Shore A hardness 40±5

Max allowed distortion ± 10%

Curing rate Approx. 3mm after 1 day

Approx. 10mm after 7 days

(23°C, RH 50%)

Storage In a dry and cool place (+10°C to +25°C)

In unopened package for 12 months

**Application & Storage** 

Yield 5 x 5 mm joint appr. 12m/ cartridge

Working conditions Vulcanisation strongly depends on working

conditions such as room temperature, air humidity,

material surface and dryness, and sealant mass.

Packaging 290 ml plastic cartridge

Storage In dry and cool (+10°C to+25°C) place and in

unopened package: 12 months

Fresh stains can be removed with xylene or acetone. If cured, only mechanically.