

POLYUREA

by VIP Germany

The new Generation in Surface Coating and Joint Sealing







Core Competencies

Industrial Adhesives



Coating Systems







Corporate Profile

Employees (Dubai + Munich) > 100

Annual sales in 2010

- Polyurea > 2.000 tons
- Adhesives > 1.000.000 cartridges
- 60% Export rate
- Represented in over 50 countries
- 30% growth rate p.a. for the last 5 years
- Privately owned company



Production facilities Dubai, UAE



Administration Munich, Germany



Production facilities Munich, Germany





Associations

- PDA Europe
- Polyurethane Association India
- SSPC Society of Surface Proctive Coatings
- Germany Water PartnershipGroup
- International Water Association
- various Chamber's of commerce















References





















































What is Polyurea?

- Elastomeric thick film coating
- 2 liquid components (Part A + B)
- Mixing Ratio 1:1 (volume)
- ☐ Part A Isocyanate Pre-Polymer
- Part B Amine terminated resin blend
- Hot Spray & high pressure application with specialized equipment
- Rapid cure from liquid to plastic coating
- Outstanding physical and chemical properties
- Extremely Durable
- Designed to protect various surfaces, like concrete, steel, foam, GRP and more.



→ POLYUREA beats traditional coating technologoes...





Technology comparison

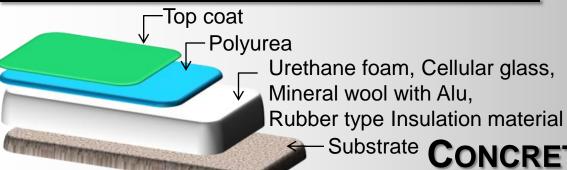
Properties	Polyurea VIP QuickSpray	Polyurethane	Ероху
Working times	Extremly fast (5 seconds to 45 minutes)	Fast	Slow
Moisture sensitivity	No, moisture insensitve	Yes	Yes
Elongation	Upto 700%	1000%	Tend to get brittle
Superior tensile strength	Excellent	Good	Average
Abrasion resistance	Very good	Average	Good
Chemical resistance	Very good	Average	Excellent
VOC free	Yes	No	No
Temperature resistance	From -50°C to +150°C	From -30°C to +120°C	From -20°C to +110°C
Colour stability	Aromatics: average Aliphatics: 100% UV res. & col. stable	Average, yellowing	Average, yellowing
Seamless	Yes, unlimited thickness in one layer	Yes	Yes
Coverage	Average 1L = 1m ² = 1mm	Different	Different
Duration	Excellent	Good	Average





Protection Systems

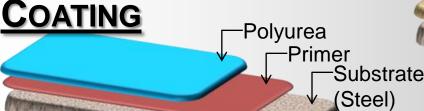
OUTSIDE INSULATION PROTECTION



CONCRETE STRUCTURE WATERPROOFING Polyurea

-Primer

STEEL ANTI-CORROSIVE





Surface treatment

—Substrate

(Concrete)



Tailor made solutions























Marine & Shipbuilding Industry

- Protecting steel, aluminium and fiberglass above and in water
- Sound attenuation for engine compartments
- Non-skid application on decks
- Coatining of Ballast Tanks
- Cruise ships, tankships, cargo ships, container vessels, jet-skis, buoys & fenders, etc.











Oil & Gas







Mining – High Abrasion Resistance High Savings

Application Gold/Copper Mine Indonesia:

Abrasion & internal corrosion protection lining/coating:

4 pcs. BALL - mills D 6 m x 13 m 2 pcs. SAG - mills D 12 m x 6 m







Mining

Extreme Protection & Significant Savings:

-Completion with VIP System: 3 days -Former Rubber Linings: 7 days

-Savings according to client: Approx. USD 1.0 Mio/day shut down time (Total Savings: USD 4.0 Mio)

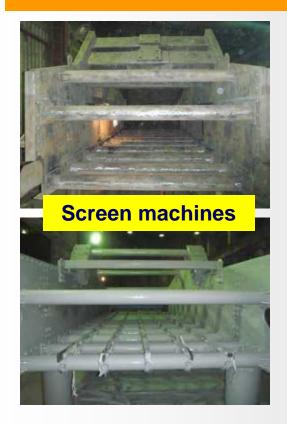


Extreme Protection





Mining – Low Surface Energy VIP LSE Coatings







VIP LSE Coatings for Ease of Maintenance & reduction in Maintenance Cycle





Pipes

- Internal & external
- Concrete & Steel
- Seawater
- Potable Water
- Sewage









Pipelines

- Steel pipes & pipelines
- Internal and external
- pipes with PU foam insulation
- Above or below ground& submerged
- Crude or refined
- □ Simple Field joints













Storage tanks

- □ Steel, concrete& GRP
- Internal & external



















Oil Platforms

- Helidecks
- splash & tidal zones
- Drilling rigs & process platforms
- Pilings & anchor structures
- Submersed flow lines & risers
- Separator tanks
- □ Vessel decks & hulls













Petrochemical Industry

- □ Sugar industry, Molassis
- □ Lubricants, Agrochemicals etc.
- □ Gypsum manufacturing
- Fertilizers
 - prilling towers
 - cristalizers
 - Premixers
 - degisters
- ☐ Storage tanks, salt domes
- ☐ Silos, i.e. flour















Fertiliser Plant application



Utility Plant:

FRP pipes inlet/outlet of E-5601M/N.

Urea Plant: MP Section E-3502 A/B

FRP pipe branch nozzles for PSVs on PHE outlet pipe.

Ammonia Plant: 8"FG piping

The line 8"FG-10004 located at west side of R-1201, corroded part of the 4" x 8" expander at the downstream of PV-1159.





Application options

- Plural component proportioning units
- High pressure at app. 2200 psi (155 bar)
- Heats material to approx 70°C









External



In Situ





Application fields

- Water & Wastewater
- Power Industry















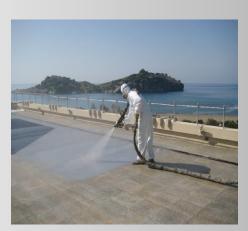




Application fields

- Roofing / Waterproofing
- Industrial flooring
- ☐ Hangars & Carparks
- Infrastructure, tunnels, bridges
- Power Industry
- ☐ Military / Defense
- ☐ Marine / Shipyard / vessels
- ☐ Hotel & Leisure park industry















POLYUREA Versions

VIP Polyurea

Quick Prime

primer barrier systems activators

Quick Fill

joint sealants concrete repair bonding

Quick Spray

aromatics aliphatics 2K systems

Quick Coat

polyaspartics 2K systems 3K systems





POLYUREAQuick Spray

A VIP POLYUREA FOR EACH OF YOUR NEEDS





POLYUREA Quick Spray Ind

- Economical Rough & Tough

QUICK SPRAY – <u>Industrial</u>

- Industrial Standard Multi Purpose for a variety of applications
- Extreme crack bridging abilities (6,4mm @ -20°C)
- Fire rating class B2 (DIN4102-1)
- Resistance to root penetration (EN14416)
- Sound absorbtion (>10dB (A) @ 2mm)
- Lowest cost vs highest physical properties
- Industrial & manufacturing facilities, storage, load and high traffic areas
- Wastewater treatment, manholes, sewer-lining
- Secondary containment, Refineries, pipelines, tank coating,
- Roofs, park decks, garages, ramps, gas-stations







POLYUREA *Quick* Spray W

- Potable Water CERTIFIED

QUICK SPRAY - *Industrial W*

- Potable water approval (WRAS-UK 23°C)
- Certified by Singapore Accreditation Council
- High chemical resistance
- Great acid and microbial resistance
- Resistant to caustic or corrosive chemicals/ gases/ solvents
- Less expensive than previous GRP liners
- Portable water reservoirs, rain storage tanks
- Swimming pools
- Wastewater infrastructure, sewage plants, pipelines





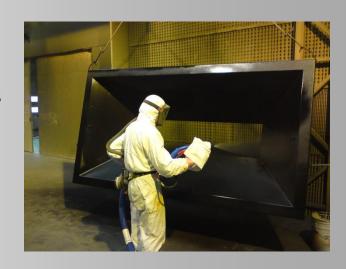


POLYUREA Quick Spray S

- Aesthetically Pleasing

QUICK SPRAY – <u>Industrial S</u>

- "S" Slow delayed gel & set time 30secs
- Slight levelling properties
- Pure Polyurea, fast, aromatic
- Fights the orange-peal-effect of faster systems
- Styrofoam sculpturing
- Wood application
- Flooring
- Steel coating







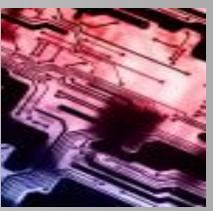


POLYUREA Quick Spray AS & EC - Electrical & Electronics Friendly

QUICK SPRAY – *Industrial AS* QUICK Spray – *Industrial EC*

- Anti Static, ≤10e+09 bzw. 10e+08 [Ω]
- **■** Electrically Conductive, ≤10e+06 [Ω]
- For very sensible areas
- Petrol / Gas stations
- Clean rooms/ Dust free rooms
- Petrochemical refineries, secondary containment
- Mining
- Pipeline coating









POLYUREA *Quick* Spray LSE

- Ease of Maintenance

QUICK SPRAY - Industrial LSE

- LSE: Low Surface Energy
- Anti-stick coating
- Pure Polyurea, fast, aromatic
- High end performance
- High pricing
- Truck bedliners
- Mining, belt conveyor, funnels
- Cement industry, concrete moulds









POLYUREA Quick Spray AL - UV & Color Stable

QUICK SPRAY - Industrial AL

- AL: Aliphatic base coat system
- 100% UV & colour stable
- One working step no top coating
- Pure Polyurea, fast, aliphatic
- Higher pricing than aromatic systems
- Food safety (for direct and indirect contact)
- According to the FDA (Food and Drug Administration – US)
- Food industry, production areas, cold storage
- Food transportation
- Pools, theme parks & leisure parks
- Windmill blades and poles







POLYUREA Quick Spray ECO

- Good & Highly Economical

QUICK SPRAY – eco line

- Polyurea Hybrid, aromatic, fast
- Lower raw material cost & selling price
- Has lower general physical properties
- QuickSpray eco 270% ShD 40
- → QuickSpray eco Flex 450% ShD 40
- QuickSpray eco Soft 385% ShA 60 rebound >58%
- Roofing
- Wear and tear part, platforms
- Vibrating stoker, edge-guard, belt-conveyors







Spray Equipment

Hot Spray - High Pressure Equipment required

- Plural component proportioning units
- High pressure at app. 2200 psi (155 bar)
- Heats material to approx 70°C
- Minimum heater hose length 30m (up to 100m available)
- Generator required if using in isolated area where no main power is available: 27 KVA, 3 phase, 380V
- Compressor requirement 28 liters/sec. @ 6-9 bar constant delivery pressure (750 cfm (cunic feet/Minute), 100-120 psi
- Recommended spray gun Fusion manual purge & air purge guns
- Minimum 3 persons per team
 - □ Team leader, Applicator, Labourer

















POLYASPARTIC Quick Coat

- The LATEST

QUICK Coat – Polyaspartic line

- Pure Polyurea & Polyester, slow system
- Bright & Aesthetically pleasing Finish
- 100% UV & colour stable
- **■** Ease of Maintenance
- Abrasion resistant

- flexible, good physical properties
- Applied at lower DFTs (app. 0,25mm)
- Applied by airless spray, brush or rollers
- No heating required







Rejuvenating resorts timber decks

Polyaspartic QuickCoat Base Protect Crystal (Clear):

- Protection of wooden teak panels
- Furniture protection
- Prefab bathrooms
- Shiny and matt finish available











POLYUREA

QuickSpray - QuickFill - QuickRoll













- Various Standard colors
- All colour variants as per app. RAL codes possible
- Intense luminescent colours (only up to a certain degree)
- Note: Base coat should have lighter color than top coat





Repair & touch up

Cold Spray – Low Pressure

- Equipment required:
 - Low pressure proportioning unit
 - Lower costs than high pressure units
 - Cartridge guns 125 psi / 6-8 bar air driven with no Power required
- Where to use:
 - Small application areas (up to 20m²)
 - Repair & maintenance project
- □ Key points:
 - Lower physical properties than high pressure









- Extremely durable & UV cured







POLYSOLAR – UV Technology - Extremely durable & UV cured

- UV curing repair patch GRP
- Easy application cut, peel and stick finished
- Extremely durable in aggressive environments
- Flexible and waterproof
- Weather- and UV resistent
- Can be drilled, tapped, sanded and painted
- Resistant against chemicals, solvents and oils
- Resistant against corrosion & abrasion
- Temperature resistant from -40°C to +200°C
- □ No shrinkage or expansion during the application
- Bonds to most surfaces
- ☐ Fast curing (5 minutes @ sunny environment)
- □ 150x 75mm, 1,2mm tickness
- ☐ 150x 225mm, 1,2mm tickness
- □ 300x 225mm, 1,2mm tickness











INSULATION PROTECTION

- > waterproofing
- > impact resistance











PHARMACEUTICAL PLANTS













OFFSHORE INSULATION PROTECTION











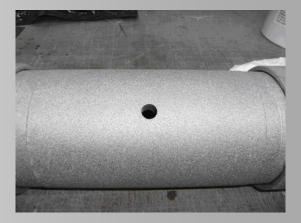


Pressure Resistance Testing

@ Wood Group Engineering to determine breakdown point of Poly Solar to resist internal pressure held @ 2,100 PSI with no problems









Thank you for your attention!



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