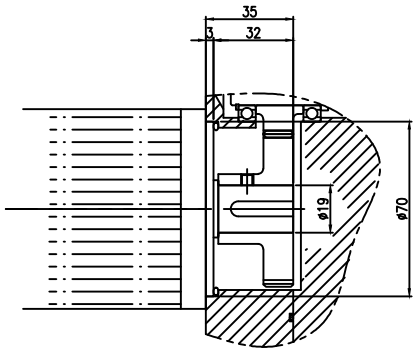
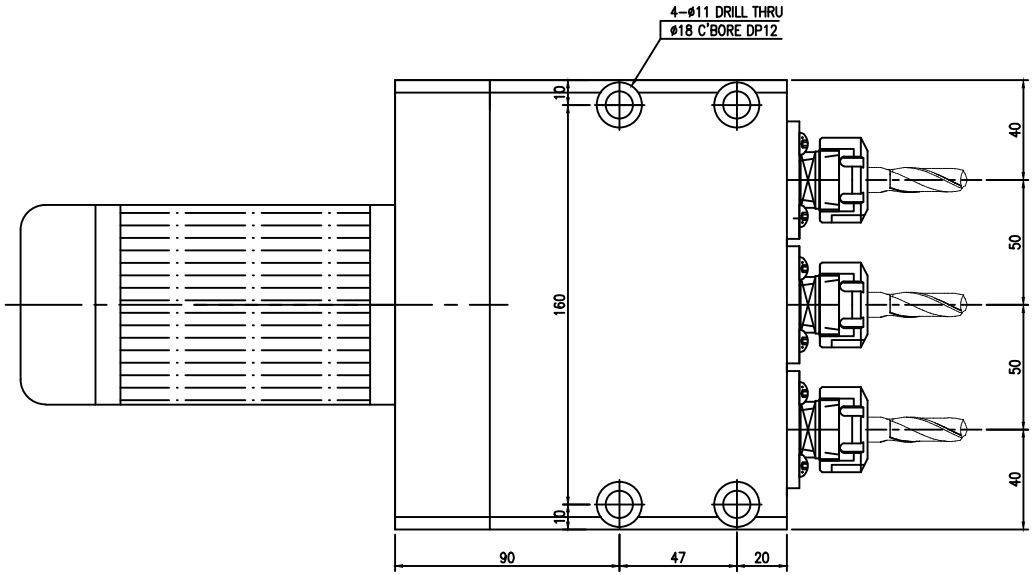
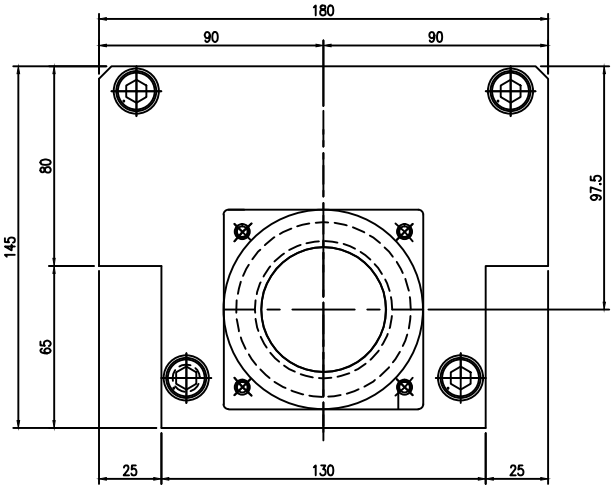
HEAT TREAT :
SURF. TREAT :
GEN. CH. :

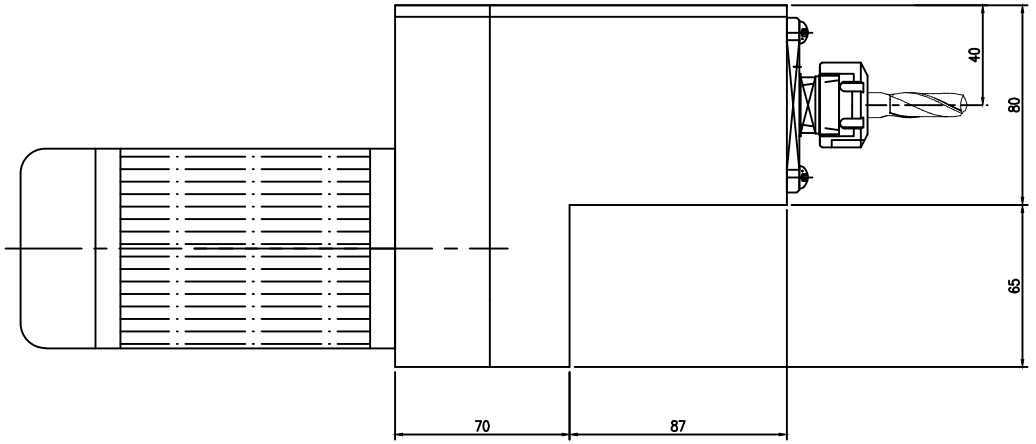
NO	DATE	SPEC. CHANGING	DGN	CH'G NO
△				



DETAIL 'MOTOR'
(0.75Kw, 2.4Nm)







MAX. TORQUE : 20 Nm
MAX. RPM : 5000
GEAR RATIO : 1 : 0.7692
(AT MOTOR 3000rpm, OUTPUT 3900rpm)
-MOTOR COVER **알루미늄 제작**
-**중량** 17kg

GENERAL TOLERANCES (MACHING)			
RANGE	1ST G	2ND G	3RD G
~6	±0.05	±0.1	±0.2
6~30	±0.10	±0.2	±0.5
30~120	±0.15	±0.3	±0.8
120~315	±0.20	±0.5	±1.2
315~1000	±0.30	±0.8	±2.0
1000~2000	±0.50	±1.2	±3.0

DWG	DGN	CHECK	APPR

DATE	2015-05-07

KASWIN

MATERIAL		SCALE		Q'TY	
M/C NAME	MULTI LIVE TOOL HOLDER UNIT				
PART NAME	3-CROSSDRILL UNIT				
DWG NO.	LAYOUT		WEIGHT	SHEET	
	MLTH-3SM-001				