

# DK-LOK

Fittings & Valves

## DK-Lok UHP Fittings

No.09-01(K)  
May 2017



**Clean Weld Fittings**

Micro Elbow  
**WML** 05



Micro Tee  
**WMT** 05



Micro Cross Tee  
**WMX** 05



Micro Tribow  
**WMTB** 06



Micro Half Elbow  
**WMHL** 06



Micro Reducing Elbow  
**WMRL** 06



Micro Reducing Tee  
**WMRT** 07



Micro Reducer  
**WMR** 07



Long Elbow  
**WL** 07



Long Reducing Elbow 90  
**WRL** 08



Long Tee  
**WT** 08



Long Reducing Tee  
**WRT** 08



Long Cross Tee  
**WX** 09



Long Reducer  
**WR** 09



**Metal Gasket Face-Seal Fittings**

Short Gland  
**SG** 11



Long Gland  
**LG** 11



Auto Butt Weld Short Gland  
**SGA** 12



Auto Butt Weld Long Gland  
**LGA** 12



Male Gland  
**GM** 12



Socket Weld Long Gland  
**GSL** 13



Socket Weld Reducing Long Gland  
**GSR** 13



Socket Weld Short Gland  
**GSS** 13



Tube Adapter Gland  
**GT** 14



Blind Gland  
**BG** 14



Female Nut  
**FN** 14



Male Nut  
**MN** 15



Cap  
**CP** 15



Plug  
**PG** 15



Gasket  
**GK** 16



Gasket Retainer  
**GKT** 16
































Gasket Blind  
**GKB** 16



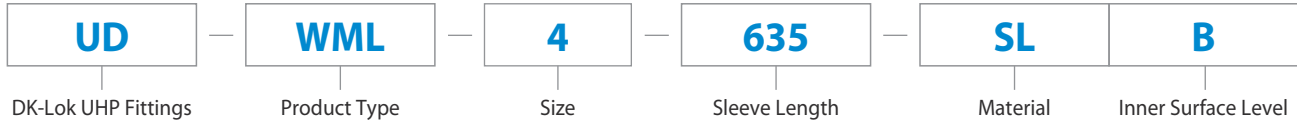
Double Male Union  
**MU** 17



Double Male Reducing Union <b>MRU</b>		17	Union Cross Tee <b>X</b>		21	High Flow Male Nut <b>HMN</b>		24
Bulkhead Union <b>BHU</b>		17	Male NPT Elbow <b>ML-N</b>		21	Tube Fitting to Auto Butt Weld Connector <b>DATW</b>		24
Tube Fitting Connector <b>DC</b>		18	Coupling <b>C</b>		21	<b>Welded Assembly Fittings</b>		
Tube Fitting Bulkhead Connector <b>DBHC</b>		18	<b>High Flow Fittings</b>					
Male NPT Connector <b>MC-N</b>		18	High Flow Gland <b>HG</b>		22	Swivel Female Union <b>SFU</b>		25
Female NPT Connector <b>FC-N</b>		19	High Flow Reducer <b>HR</b>		22	Swivel Male NPT Connector <b>SMC-N</b>		25
Bulkhead Male NPT Connector <b>BHMC-N</b>		19	Auto Butt Weld High Flow Reducer <b>HRA</b>		22	Swivel Female NPT Connector <b>SFC-N</b>		26
Tube Butt Weld Bulkhead Connector <b>BHTW</b>		19	High Flow Bulkhead Reducer <b>HBR</b>		23	Swivel Tube Fitting Connector <b>SDC-N</b>		26
Straight Thread O-Ring Seal Male Connector <b>MC-UO</b>		20	High Flow Union Elbow <b>HL</b>		23	Swivel Elbow <b>SL</b>		26
Union Elbow <b>L</b>		20	High Flow Union Tee <b>HT</b>		23	Swivel Tee <b>ST</b>		27
Union Tee <b>T</b>		20	High Flow Female Nut <b>HFN</b>		24			

## Ordering Information

DK-Lok Weld Fittings and Metal Face Seal Fittings are ordered by product code shown below.



Size	Sleeve Length	Material	Inner Surface Level
4 : 1/4"	635 : 6.35mm	SL : 316L Stainless Steel	B : BA
6 : 3/8"	100 : 10.0mm	DL : 316L Stainless Steel VAR	P : EP
8 : 1/2"	190 : 19.05mm		
12 : 3/4"			
16 : 1"			

Product Type			
Micro Fittings		Face Seal Fittings	
WML	Micro 90° Elbow	FN	Female Nut
WMT	Micro Tee	MN	Male Nut
WMX	Micro Cross Tee	CP	Cap
WMTB	Micro Tribow	PG	Plug
WMHL	Micro 45° Elbow	GK	Gasket
WMRL	Micro Reducing Elbow	GKT	Gasket Retainer
WMRT	Micro Reducing Tee	GKB	Gasket Blind
WMR	Micro Reducer	MU	Double Male Union
<b>Tube Butt Weld Fittings</b>		BHU	Bulkhead Union
WL	Long Elbow	DC	DK-Lok Tube Fitting Connector
WRL	Long Reducing Elbow	DBHC	DK-Lok Bulkhead Tube Fitting Connector
WT	Long Tee	MC-N	Male NPT Connector
WRT	Long Reducing Tee	FC-N	Female NPT Connector
WX	Long Cross Tee	BHMC-N	Bulkhead Male NPT Connector
WR	Long Reducer	BHTW	TBW Bulkhead Connector
<b>Face Seal Fittings</b>		MC-UO	O-ring Seal Male Connector
SG	Female Gland	L	Union Elbow
LG	Male Gland	T	Union Tee
SGA	Automatic Female Gland	X	Union Cross Tee
LGA	Automatic Male Gland	C	Coupling
GM	Male Weld Gland	HG	High Flow Gland
GSL	Socket Weld Long Gland	HR	High Flow Reducer
GSR	Socket Weld Reducing Long Gland	HRA	Automatic High Flow Reducer
GSS	Socket Weld Short Gland	HFN	High Flow Female Nut
GT	Tube Adapter Gland	HMN	High Flow Male Nut
BG	Blind Gland	DATW	Tube Fitting to Auto Butt Weld Connector

## Pressure Rating

The pressure ratings provided in this catalogue are obtained by the calculation with the allowable stress of 20,000 psig (1,378 bar) of stainless steel 316 at -20°F (-28°C) to 100°F (37°C) according to ASME B31.3 and B31.1 code.

Pressure derating factors are driven by temperatures greater than 100°F (37°C). They are determined from these pressure code listed in the table 1 and in accordance with ASME B31.3 and B31.1 code. Multiply the applicable pressure rating in this catalogue by the factor in the table 1 to determine the working pressure.

Table 1. Derating Factor

Material	SS 316	SS 316L
Temperature °F (°C)	Derating Factor	
-20 (-28) ~ 100 (37)	1.00	1.00
~ 200 (93)	1.00	0.83
~ 400 (204)	0.96	0.77
~ 600 (315)	0.85	0.67
~ 800 (426)	0.79	0.62
~ 1000 (537)	0.76	0.56

## Material

Material	Designation	Specification	
		Bar stock	Forging
316L Stainless Steel	SL	ASME SA479	ASME SA182
316L Stainless Steel VAR	DL	ASTM A479/A276	ASME A182

## Cleaning & Packing

Passivation is done in accordance with ASTM A380, Ultra-sonic cleaning in a class 100 clean room environment, implemented with resistivity over 18MΩ D.I water after finishing the passivation for precision cleaning. After cleaning, the product receives double packaging in a clean room environment using anti-static polyethylene bags and high purity nitrogen inclusion.

## Surface Roughness

Grade	Designation	Surface Level	
BA	B	$R_a$ : 10 µin	$R_y$ : 3.0 µm
EP	P	$R_a$ : 5 µin	$R_y$ : 0.7 µm

## Feature

- Accommodates the miniature tubing system
- Allows close parts spacing
- Flow capacity to be equivalent to the conventional big size welding fitting

Rounded Edge : all edges of the product are rounded for safe handling and to help prevent damage the other products

Material Heat code : marked on the product for easy raw material traceability

Laser Marking : shows the manufacturer, material / grade, heat code and process number on the body for easy identification

10 µin.  $R_a$  and 5 µin.  $R_a$  are standard surface finish

For automatic tube butt welding, integral filler ring is provided for proper alignment

Sharp and burr-free tube end :

Radiused Junction : pockets and entrapment zones in the junction portion are eliminated for a smooth flow transition

Accurately machined diameter dimension conforms to tube diameter



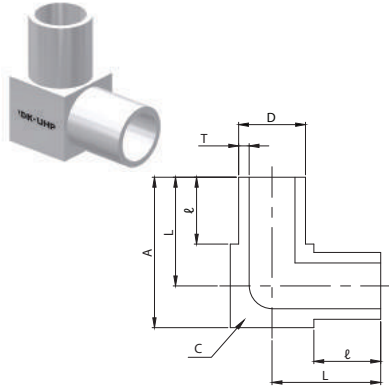
For Tees, the run (① to ②) shall precede the branch(③)

For Crosses, the run (① to ②) shall precede the branch(③ to ④)

## Clean Weld Fittings

Micro Elbow

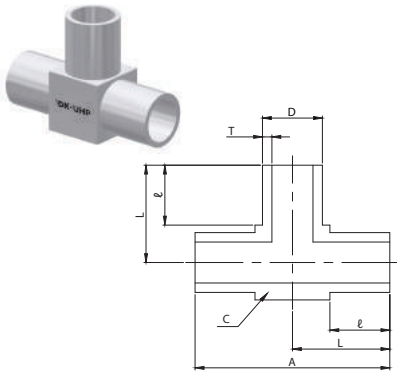
### WML



Part No.	Size (D)		Thickness (Tube Wall) T(mm)	L (mm)	ℓ (mm)	A (mm)	C Body Cube (mm)
	in.	mm					
UD-WML-4	1/4	6.35	1.0	10.32	6.35	14.29	7.94
UD-WML-6	3/8	9.53		11.91		17.46	11.11
UD-WML-8	1/2	12.7	1.24	13.5		20.64	14.29
UD-WML-12	3/4	19.05	1.65	16.68		27.0	20.65

Micro Tee

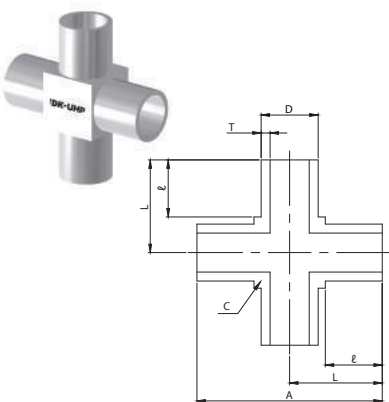
### WMT



Part No.	Size (D)		Thickness (Tube Wall) T(mm)	L (mm)	ℓ (mm)	A (mm)	C Body Cube (mm)
	in.	mm					
UD-WMT-4	1/4	6.35	1.0	10.32	6.35	20.64	7.94
UD-WMT-6	3/8	9.53		11.91		23.81	11.11
UD-WMT-8	1/2	12.7	1.24	13.5		26.99	14.29
UD-WMT-12	3/4	19.05	1.65	16.68		33.35	20.65

Micro Cross Tee

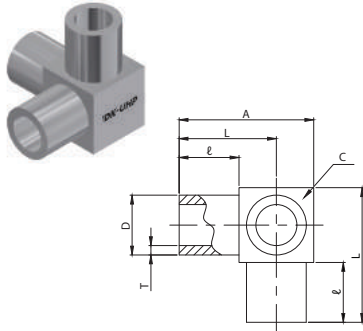
### WMX



Part No.	Size (D)		Thickness (Tube Wall) T(mm)	L (mm)	ℓ (mm)	A (mm)	C Body Cube (mm)
	in.	mm					
UD-WMX-4	1/4	6.35	1.0	10.32	6.35	20.64	7.94
UD-WMX-6	3/8	9.53		11.91		23.81	11.11
UD-WMX-8	1/2	12.7	1.24	13.5		26.99	14.29
UD-WMX-12	3/4	19.05	1.65	16.68		33.35	20.65

Micro Tribow

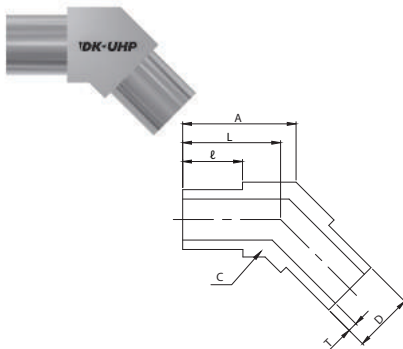
**WMTB**



Part No.	Size (D)		Thickness (Tube Wall) T(mm)	L (mm)	l (mm)	A (mm)	C Body Cube (mm)
	in.	mm					
UD-WMTB-4	1/4	6.35	1.0	10.32	6.35	14.29	7.94
UD-WMTB-6	3/8	9.53		11.91		17.46	11.11
UD-WMTB-8	1/2	12.7	1.24	13.5		20.64	14.29
UD-WMTB-12	3/4	19.05	1.65	16.68		27	20.65

Micro Half Elbow

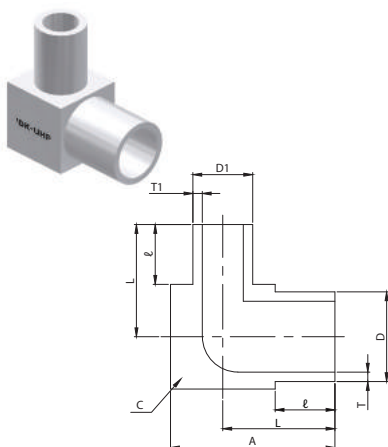
**WMHL**



Part No.	Size (D)		Thickness (Tube Wall) T(mm)	L (mm)	l (mm)	A (mm)	C Body Cube (mm)
	in.	mm					
UD-WMHL-4	1/4	6.35	1.0	10.4	6.35	12.04	7.94
UD-WMHL-6	3/8	9.53		11.91		14.21	11.11
UD-WMHL-8	1/2	12.7	1.24	13.5		16.46	14.29
UD-WMHL-12	3/4	19.05	1.65	16.68		20.95	20.65

Micro Reducing Elbow

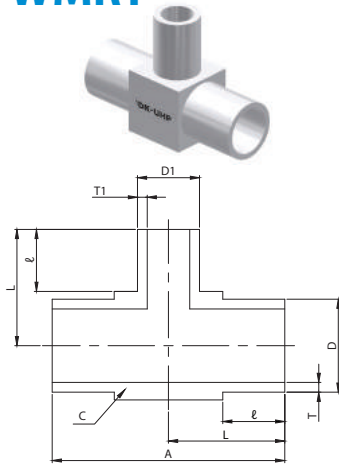
**WMRL**



Part No.	Size (D)		Size (D1)		Thickness (Tube Wall) T(mm)	Thickness (Tube Wall) T1(mm)	L (mm)	l (mm)	A (mm)	C Body Cube (mm)
	in.	mm	in.	mm						
UD-WMRL-6X4	3/8	9.53	1/4	6.35	1.0	1.0	11.91	6.35	17.46	11.11
UD-WMRL-8X4	1/2	12.7	3/8	9.53			1.24		13.5	20.64
UD-WMRL-8X6					1/4		6.35		1.65	16.68
UD-WMRL-12X4	3/4	19.05	3/8	9.53						
UD-WMRL-12X6	3/4	19.05	1/2	12.7	1.24					
UD-WMRL-12X8										

## Micro Reducing Tee

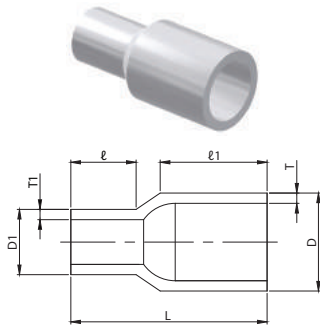
### WMRT



Part No.	Size (D)		Size (D1)		Thickness (Tube Wall) T(mm)	Thickness (Tube Wall) T1(mm)	L (mm)	l (mm)	A (mm)	C Body Cube (mm)
	in.	mm	in.	mm						
UD-WMRT-6X4	3/8	9.53	1/4	6.35	1.0	1.0	11.91	6.35	23.81	11.11
UD-WMRT-8X4	1/2	12.7	3/8	9.53	1.24		13.5		26.99	14.29
UD-WMRT-8X6			1/4	6.35	1.65		16.68		33.35	20.65
UD-WMRT-12X4	3/4	19.05	3/8	9.53						
UD-WMRT-12X6	3/4	19.05	1/2	12.7						
UD-WMRT-12X8			1.24							

## Micro Reducer

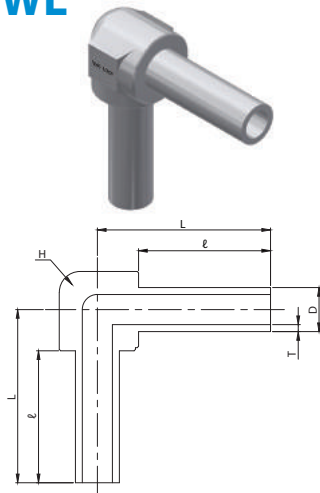
### WMR



Part No.	Size (D)		Size (D1)		Thickness (Tube Wall) T(mm)	Thickness (Tube Wall) T1(mm)	L (mm)	l (mm)	l1 (mm)
	in.	mm	in.	mm					
UD-WMR-6X4	3/8	9.53	1/4	6.35	1.0	1.0	19.1	6.35	10.4
UD-WMR-8X4	1/2	12.7	3/8	9.53	1.24				
UD-WMR-8X6			1/4	6.35	1.65				
UD-WMR-12X4	3/4	19.05	3/8	9.53					
UD-WMR-12X6	3/4	19.05	1/2	12.7					
UD-WMR-12X8			1.24						

## Long Elbow

### WL

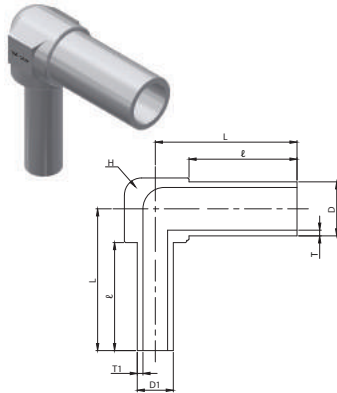


Part No.	Size (D)		Thickness (Tube Wall) T(mm)	L (mm)	l (mm)	H Body Hex (mm)
	in.	mm				
UD-WL-4-100	1/4	6.35	1.0	16.0	10.0	11.1
UD-WL-4-190				25.0	19.05	
UD-WL-6-100	3/8	9.53		16.0	10.0	
UD-WL-6-190			25.0	19.05		
UD-WL-8-100	1/2	12.7	1.24	20.0	10.0	17.0
UD-WL-8-190				29.0	19.05	
UD-WL-12-100	3/4	19.05		1.65	22.5	
UD-WL-12-190			31.5		19.05	
UD-WL-16-190	1	25.4	34.0		19.05	30.0



Long Reducing Elbow 90

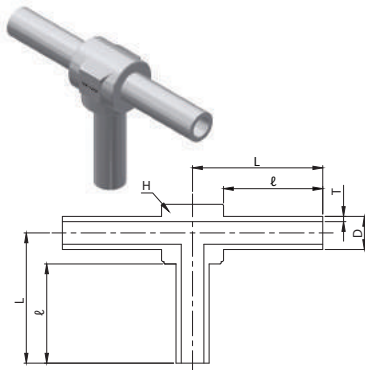
**WRL**



Part No.	Size (D)		Size (D1)		Thickness (Tube Wall) T(mm)	Thickness (Tube Wall) T1(mm)	L (mm)	ℓ (mm)	H Body Hex (mm)	
	in.	mm	in.	mm						
UD-WRL-6X4-190	3/8	9.53	1/4	6.35	1.0	1.0	25.0	19.05	11.1	
UD-WRL-8X4-190	1/2	12.7			3/8		9.53		1.24	29.0
UD-WRL-8X6-190			3/4	19.05					3/8	9.53
UD-WRL-12X4-190	1/4	6.35			1.65	1.24	34.0	30.0		
UD-WRL-12X6-190										
UD-WRL-12X8-190	1	25.4	1/2	12.7	1.24	34.0	30.0			
UD-WRL-16X8-190								1	25.4	1/2

Long Tee

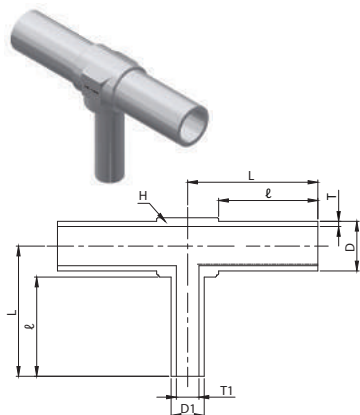
**WT**



Part No.	Size (D)		Thickness (Tube Wall) T(mm)	L (mm)	ℓ (mm)	H Body Hex (mm)
	in.	mm				
UD-WT-4-100	1/4	6.35	1.0	16.0	10.0	11.1
UD-WT-4-190				25.0	19.05	
UD-WT-6-100	3/8	9.53		16.0	10.0	
UD-WT-6-190			25.0	19.05		
UD-WT-8-100	1/2	12.7	1.24	20.0	10.0	17.0
UD-WT-8-190				29.0	19.05	
UD-WT-12-100	3/4	19.05		1.65	22.5	
UD-WT-12-190			31.5		19.05	
UD-WT-16-190			34.0		19.05	30.0

Long Reducing Tee

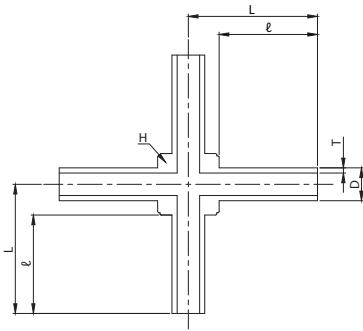
**WRT**



Part No.	Size (D)		Size (D1)		Thickness (Tube Wall) T(mm)	Thickness (Tube Wall) T1(mm)	L (mm)	ℓ (mm)	H Body Hex (mm)	
	in.	mm	in.	mm						
UD-WRT-6X4-190	3/8	9.53	1/4	6.35	1.0	1.0	25.0	19.05	11.1	
UD-WRT-8X4-190	1/2	12.7			3/8		9.53		1.24	29.0
UD-WRT-8X6-190			3/4	19.05					3/8	9.53
UD-WRT-12X4-190	1/4	6.35			1.65	1.24	34.0	30.0		
UD-WRT-12X6-190										
UD-WRT-12X8-190	1	25.4	1/4	6.35	1.0	34.0	30.0			
UD-WRT-16X4-190								1	25.4	1/2
UD-WRT-16X8-190	1	25.4	1/2	12.7	1.24	34.0	30.0			

## Long Cross Tee

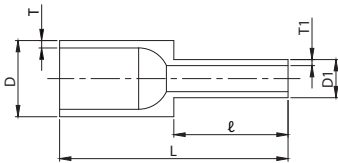
### WX



Part No.	Size (D)		Thickness (Tube Wall) T(mm)	L (mm)	ℓ (mm)	H Body Hex (mm)
	in.	mm				
UD-WX-4-100	1/4	6.35	1.0	16.0	10.0	11.1
UD-WX-4-190				25.0	19.05	
UD-WX-6-100	3/8	9.53		16.0	10.0	
UD-WX-6-190				25.0	19.05	
UD-WX-8-100	1/2	12.7	1.24	20.0	10.0	17.0
UD-WX-8-190				29.0	19.05	
UD-WX-12-100	3/4	19.05	1.65	22.5	10.0	25.0
UD-WX-12-190				31.5	19.05	

## Long Reducer

### WR



Part No.	Size (D)		Size (D1)		Thickness (Tube Wall) T(mm)	Thickness (Tube Wall) T1(mm)	L (mm)	ℓ (mm)
	in.	mm	in.	mm				
UD-WR-6X4-190	3/8	9.53	1/4	6.35	1.0	1.0	38.1	19.05
UD-WR-8X4-190	1/2	12.7			1.24			
UD-WR-8X6-190			3/8	9.53				
UD-WR-12X4-190	1/4	6.35						
UD-WR-12X6-190	3/4	19.05	3/8	9.53	1.65	1.0	42.9	19.05
UD-WR-12X8-190			1/2	12.7	1.24			

## Pressure Rating

All pressure rating follow the calculation as to ASME B31.3 Process Pip-ing code and ASME B31.1 Power Piping code.

The working pressure rating at the room temperature is determined by the material of gasket and the allowable temperature range per the materials is listed in Table 2.

Table 2. Temperature range

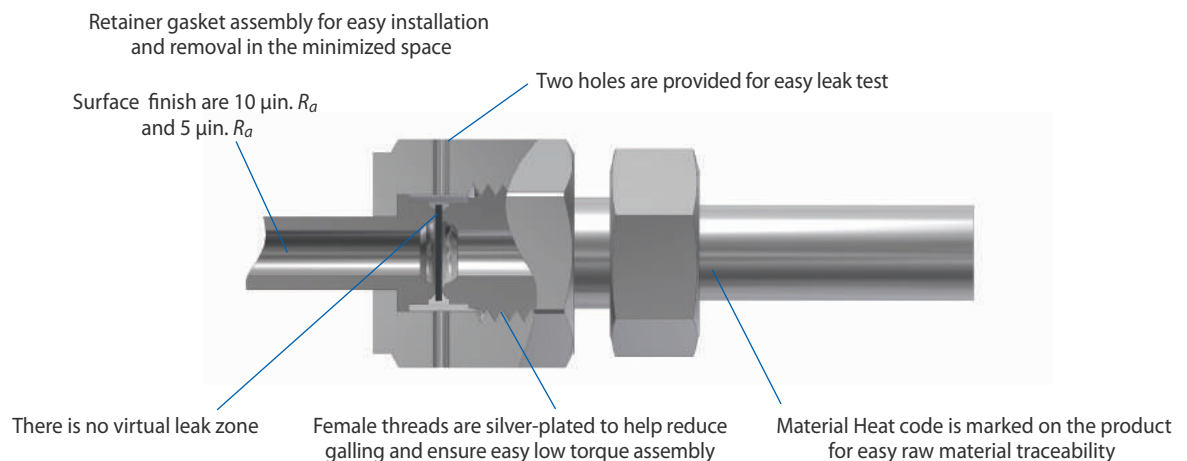
Part	Material	Temperature °F (°C)
Fitting	316L Stainless Steel	1000 (537)
	316L Stainless Steel VAR	
Gasket	316L Stainless Steel	1000 (537)
	Nickel	600 (315)

## Material

Material	Designation	Specification	
		Bar stock	Forging
316L Stainless Steel	SL	ASME SA479	ASME SA182
316L Stainless Steel VAR	DL	ASTM A479/A276	ASTM A182
Gasket	316L Stainless Steel	ASTM A167	
	Nickel	ASTM B162	

## Feature

- Leak-tight service provided from vacuum to positive pressure application
- Minimized space is needed for installation and or removal



## Cleaning & Packing

Passivation is done in accordance with ASTM A380, Ultra-sonic cleaning is performed in a class 100 enviroment with resistivity over 18MΩ D.I water after finishing the passivation for precision cleaning.

After cleaning, all product is double packed in the clean room using anti-static polyethylene bags where high purity nitrogen inclusion.

## Surface Roughness

Grade	Designation	Surface Level	
BA	B	$R_a : 10\mu\text{in}$	$R_y : 3.0\mu\text{m}$
EP	P	$R_a : 5\mu\text{in}$	$R_y : 0.7\mu\text{m}$

## Plating

The internal surface of the female-threaded nut are silver plated to help reduce galling and reduces the pull-up torque.

Note : In the event of the damage or removal of the silver plating, thread galling may be occur damaging the fitting components and preventing against proper sealing performance.

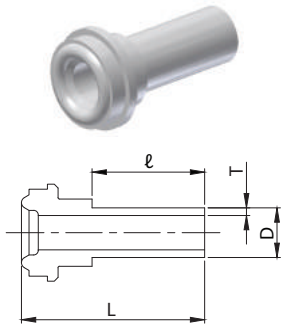
## Testing

DCR Fittings are rated to a helium leak rate of less than  $1 \times 10^{-9}$  mbar.l/sec and tested in accordance with SEMI F1-96 and SEMA-90120391B-STD.

## Metal Gasket Face-Seal Fittings

Short Gland

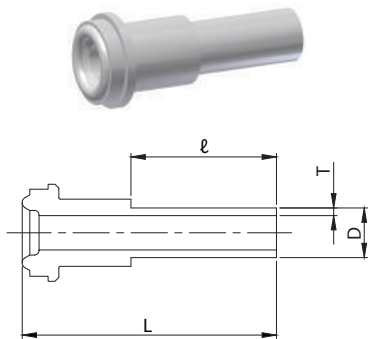
**SG**



Part No.	Tube Size (D)		Head Size (in.)	Thickness (Tube Wall) T(mm)	L (mm)	ℓ (mm)	
	in.	mm					
UD-SG-4-635	1/4	6.35	1/4	1.0	15.25	6.35	
UD-SG-4-100					18.9	10.0	
UD-SG-4-190					27.95	19.05	
UD-SG-6-635	3/8	9.53	1/2		15.75	6.35	
UD-SG-6-100					19.4	10.0	
UD-SG-6-190					28.45	19.05	
UD-SG-8-635	1/2	12.7		1.24	15.75	6.35	
UD-SG-8-100					19.4	10.0	
UD-SG-8-190					28.45	19.05	
UD-SG-12-190	3/4	19.05	3/4		1.65	34.5	19.05
UD-SG-16-190	1	25.4	1			38.6	19.05
UD-SG-8X4-635	1/4	6.35	1/2		1.0	15.75	6.35
UD-SG-8X4-190				28.45		19.05	

Long Gland

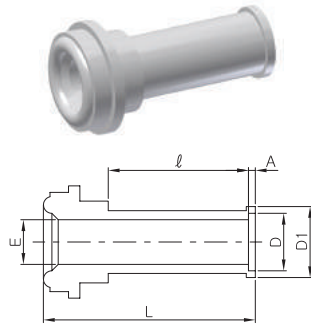
**LG**



Part No.	Head Size (in.)	Tube Size (D)		Thickness (Tube Wall) T(mm)	L (mm)	ℓ (mm)	
		in.	mm				
UD-LG-4-635	1/4	1/4	6.35	1.0	30.5	6.35	
UD-LG-4-100					34.0	10.0	
UD-LG-4-190					43.2	19.05	
UD-LG-6-635	1/2	3/8	9.53		32.8	6.35	
UD-LG-6-100					36.4	10.0	
UD-LG-6-190					45.5	19.05	
UD-LG-8-635	1/2	1/2	12.7	1.24	32.8	6.35	
UD-LG-8-100					36.4	10.0	
UD-LG-8-190					45.5	19.05	
UD-LG-12-190	3/4	3/4	19.05		1.65	51.6	19.05
UD-LG-16-190	1	1	25.4			58.9	19.05
UD-LG-8X4-635	1/2	1/4	6.35		1.0	32.8	6.35
UD-LG-8X4-190				45.5		19.05	

Auto Butt Weld Short Gland

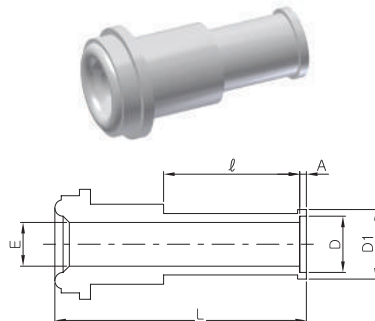
**SGA**



Part No.	Tube Size (D)		Head Size (in.)	D1 (mm)	E (mm)	A (mm)	L (mm)	ℓ (mm)
	in.	mm						
UD-SGA-4-635	1/4	6.35	1/4	7.4	4.6	0.5	15.7	6.35
UD-SGA-4-190							28.4	19.05
UD-SGA-6-635	3/8	9.53	1/2	10.4	7.9	0.8	16.6	6.35
UD-SGA-6-190							29.2	19.05
UD-SGA-8-635	1/2	12.7	1/2	14.0	10.2	1.0	16.8	6.35
UD-SGA-8-190							29.5	19.05

Auto Butt Weld Long Gland

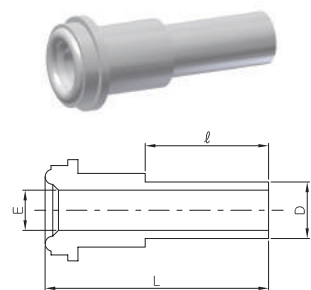
**LGA**



Part No.	Head Size (in.)	Tube Size (D)		D1 (mm)	E (mm)	A (mm)	L (mm)	ℓ (mm)
		in.	mm					
UD-LGA-4-190	1/4	1/4	6.35	7.4	4.6	0.5	43.7	19.05
UD-LGA-8X4-190							46.2	
UD-LGA-6-190	1/2	3/8	9.53	10.4	7.9	0.8	46.5	
UD-LGA-8-190							1/2	
UD-LGA-12-190	3/4	3/4	19.05	20.3	16.5	1.0	52.6	
UD-LGA-16-244	1	1	25.4	26.9	22.1		65.3	24.4

Male Gland

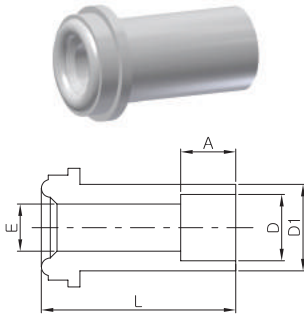
**GM**



Part No.	Head Size (in.)	Tube Size (D)		E (mm)	L (mm)	ℓ (mm)
		in.	mm			
UD-GM-2	1/8	1/8	3.17	1.5	17.8	7.1
UD-GM-4X2	1/4				33.3	
UD-GM-4		1/4	6.35	3.0		
UD-GM-6	1/2	3/8	9.53	7.1	38.1	10.4
UD-GM-8		1/2	12.7	10.2		12.7
UD-GM-8X4		1/4	6.35	3.0		10.4
UD-GM-12	3/4	3/4	19.05	13.5	50.8	15.7
UD-GM-16	1	1	25.4	19.1	56.4	20.6

## Socket Weld Long Gland

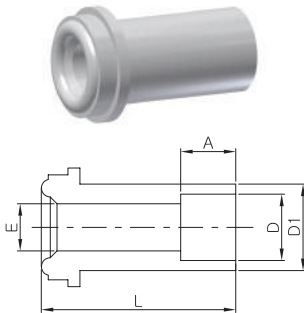
### GSL



Part No.	Tube Size (D)		Head Size (in.)	D1 (mm)	E (mm)	L (mm)	A (mm)
	in.	mm					
UD-GSL-2	1/8	3.17	1/8	5.1	2.3	17.8	2.5
UD-GSL-4	1/4	6.35	1/4	8.9	4.6	33.3	7.1
UD-GSL-6	3/8	9.53	1/2	15.2	7.1	38.1	7.9
UD-GSL-8	1/2	12.7			10.2		9.6
UD-GSL-12	3/4	19.05	3/4	22.4	15.7	50.8	11.2
UD-GSL-16	1	25.4	1	30.2	22.1	56.4	15.7

## Socket Weld Reducing Long Gland

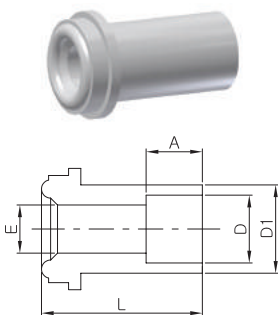
### GSR



Part No.	Head Size (in.)	Tube Size (D)		D1 (mm)	E (mm)	L (mm)	A (mm)
		in.	mm				
UD-GSR-4X2	1/4	1/8	3.17	8.9	2.3	33.3	2.5
UD-GSR-8X4	1/2	1/4	6.35	15.2	4.6	38.1	7.1

## Socket Weld Short Gland

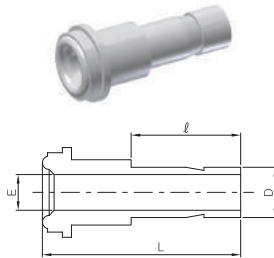
### GSS



Part No.	Tube Size (D)		Head Size (in.)	D1 (mm)	E (mm)	L (mm)	A (mm)
	in.	mm					
UD-GSS-4	1/4	6.35	1/4	8.9	4.6	12.7	7.1
UD-GSS-4-191						19.1	

Tube Adapter Gland

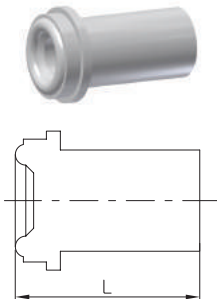
**GT**



Part No.	Tube Size (D)		Head Size (in.)	E (mm)	L (mm)	l (mm)
	in.	mm				
UD-GT-4	1/4	6.35	1/4	4.3	41.0	16.2
UD-GT-6	3/8	9.53	1/2	6.8	46.0	17.8
UD-GT-8	1/2	12.7		9.4	49.3	24.4

Blind Gland

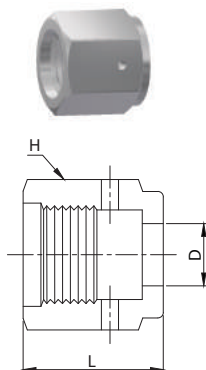
**BG**



Part No.	Tube Size (D)		Head Size (in.)	L (mm)
	in.	mm		
UD-BG-2	1/8	3.17	1/8	17.8
UD-BG-4	1/4	6.35	1/4	33.3
UD-BG-8	1/2	12.7	1/2	38.1
UD-BG-12	3/4	19.05	3/4	50.8
UD-BG-16	1	25.4	1	56.4

Female Nut

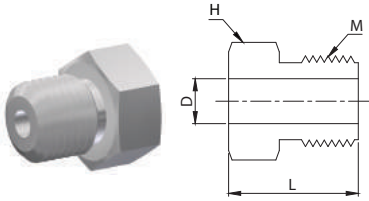
**FN**



Part No.	Size (in.)	L (mm)	D (mm)	H Hex (mm)
U-FN-2	1/8	13.5	5.3	11.11
U-FN-4	1/4	20.6	9.1	19.05
U-FN-8	1/2	22.4	15.5	26.99
U-FN-12	3/4	28.4	22.6	38.1
U-FN-16	1	34.0	30.5	44.45

## Male Nut

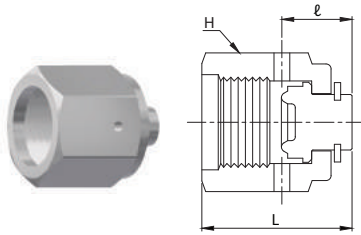
### MN



Part No.	Size (in.)	L (mm)	D (mm)	H Hex (mm)	M
U-MN-2	1/8	12.7	5.3	9.52	5/16-24 UNF
U-MN-4	1/4	18.0	9.1	15.88	9/16-18 UNF
U-MN-8	1/2	20.6	15.5	23.81	7/8-14 UNF
U-MN-12	3/4	25.4	22.6	33.34	1 1/4-18 UNEF
U-MN-16	1	30.2	30.5	41.28	1 1/2-20 UN

## Cap

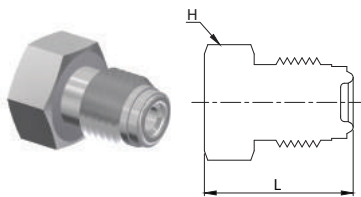
### CP



Part No.	Size (in.)	L (mm)	ℓ (mm)	H Hex (mm)
U-CP-2	1/8	16.0	7.6	11.11
U-CP-4	1/4	23.9	11.2	19.05
U-CP-8	1/2	25.6	11.4	26.99
U-CP-12	3/4	32.8	13.7	38.1
U-CP-16	1	39.1	16.0	44.45

## Plug

### PG

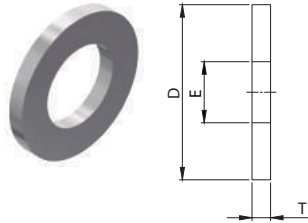


Part No.	Size (in.)	L (mm)	H Hex (mm)
U-PG-2	1/8	17.3	9.52
U-PG-4	1/4	23.4	15.88
U-PG-8	1/2	27.4	23.81
U-PG-12	3/4	36.3	33.34
U-PG-16	1	38.6	41.28



Gasket

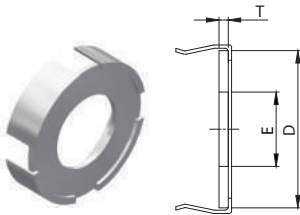
**GK**



Part No.	Size (in.)	T (mm)	D (mm)	E (mm)
U-GK-2	1/8	0.7	6.6	2.3
U-GK-4	1/4	0.7	12.7	5.6
U-GK-8	1/2	0.7	19.8	11.2
U-GK-12	3/4	0.7	29.0	16.7
U-GK-16	1	0.7	35.8	22.6

Gasket Retainer

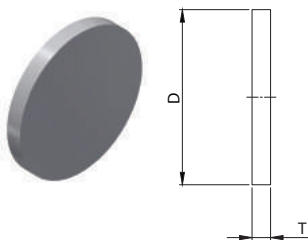
**GKT**



Part No.	Size (in.)	T (mm)	D (mm)	E (mm)
U-GKT-4	1/4	0.7	11.85	5.6
U-GKT-8	1/2	0.7	19.27	11.2
U-GKT-12	3/4	0.7	27.9	16.7
U-GKT-16	1	0.7	34.2	22.6

Gasket Blind

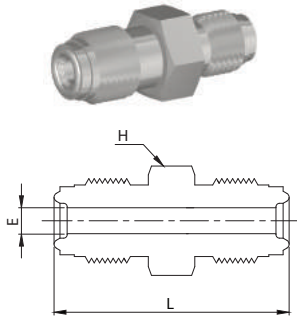
**GKB**



Part No.	Size (in.)	T (mm)	D (mm)
U-GKB-2	1/8	0.7	6.6
U-GKB-4	1/4	0.7	12.7
U-GKB-8	1/2	0.7	19.8
U-GKB-12	3/4	0.7	29.0
U-GKB-16	1	0.7	35.8

## Double Male Union

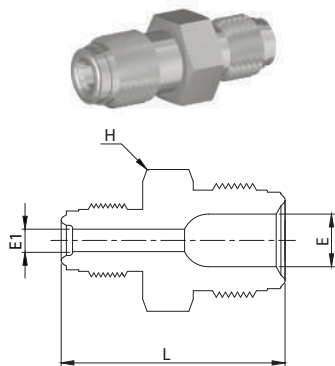
### MU



Part No.	Head Size (in.)	L (mm)	E (mm)	H Hex (mm)
UD-MU-2	1/8	28.7	2.3	9.52
UD-MU-4	1/4	39.4	4.35	15.88
UD-MU-8	1/2	46.7	10.2	23.81
UD-MU-12	3/4	62.0	15.7	33.34
UD-MU-16	1	65.8	22.1	41.28

## Double Male Reducing Union

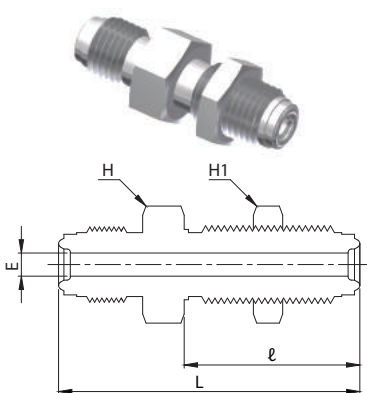
### MRU



Part No.	Head Size (in.)	Head Size (in.)	L (mm)	E (mm)	E1 (mm)	H Hex (mm)
UD-MRU-4x2	1/4	1/8	34.8	4.35	2.3	15.88
UD-MRU-8x4	1/2	1/4	43.4	10.2	4.35	23.81

## Bulkhead Union

### BHU

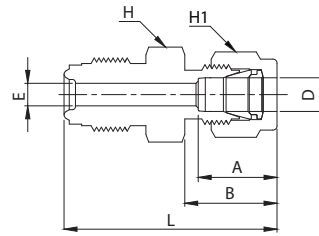


Part No.	Head Size (in.)	L (mm)	l (mm)	E (mm)	H Hex (mm)	H1 Hex (mm)
UD-BHU-4	1/4	56.6	33.0	4.35	19.05	15.88
UD-BHU-8	1/2	65.3	37.6	10.2	26.9	23.81
UD-BHU-12	3/4	79.0	43.4	15.7	38.1	33.34
UD-BHU-16	1	86.0	47.1	22.1	44.4	41.28

## Metal Gasket Face-Seal Fittings

Tube Fitting Connector

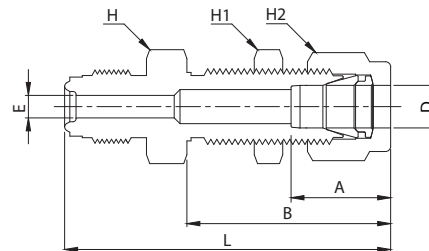
**DC**



Part No.	Head Size (in.)	Tube Size (D)	L (mm)	B (mm)	A (mm)	E (mm)	H Hex (mm)	H1 Hex (mm)
UD-DC-4X2	1/4	1/8	38.9	15.2	12.7	2.3	15.88	11.11
UD-DC-4	1/4	1/4	41.1	17.8	15.2	4.35	15.88	14.28
UD-DC-8X6	1/2	3/8	46.7	19.3	16.8	7.1	23.81	17.46
UD-DC-8	1/2	1/2	49.5	21.8	22.9	10.2	23.81	22.22

Tube Fitting Bulkhead Connector

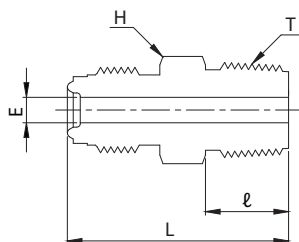
**DBHC**



Part No.	Head Size (in.)	Tube Size (D)	L (mm)	B (mm)	A (mm)	E (mm)	H Hex (mm)	H1 Hex (mm)	H2 Hex (mm)
UD-DBHC-4	1/4	1/4	57.2	33.5	15.2	4.6	15.88	15.88	14.28
UD-DBHC-8X6	1/2	3/8	64.5	36.8	16.8	7.1	23.81	19.05	17.46
UD-DBHC-8	1/2	1/2	69.6	41.9	22.9	10.2	23.81	23.81	22.22

Male NPT Connector

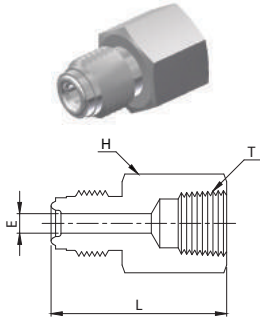
**MC-N**



Part No.	Head Size (in.)	Size NPT T	L (mm)	ℓ (mm)	E (mm)	H Hex (mm)
UD-MC4-2N	1/4	1/8	33.3	9.6	4.35	15.88
UD-MC4-4N	1/4	1/4	37.8	14.2	4.35	15.88
UD-MC8-4N	1/2	1/4	41.9	14.2	7.1	23.81
UD-MC8-6N	1/2	3/8	41.9	14.2	9.6	23.81
UD-MC8-8N	1/2	1/2	46.7	19.1	10.2	23.81
UD-MC12-12N	3/4	3/4	55.6	19.1	15.7	33.34
UD-MC16-16N	1	1	62.7	23.9	22.1	41.28

## Female NPT Connector

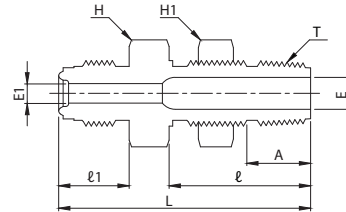
### FC-N



Part No.	Head Size (in.)	Size NPT T	L (mm)	E (mm)	H Hex (mm)
UD-FC4-2N	1/4	1/8	35.8	4.35	15.88
UD-FC4-4N	1/4	1/4	39.1	4.35	19.05
UD-FC8-6N	1/2	3/8	44.7	10.2	23.81
UD-FC8-8N	1/2	1/2	50.5	10.2	26.98
UD-FC12-12N	3/4	3/4	59.9	15.7	33.34
UD-FC16-16N	1	1	63.8	22.1	41.28

## Bulkhead Male NPT Connector

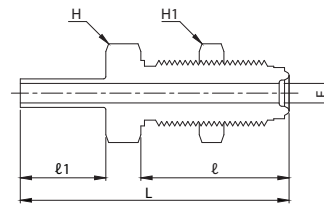
### BHMC-N



Part No.	Head Size (in.)	Size NPT T	L (mm)	l1 (mm)	A (mm)	E (mm)	E1 (mm)	l (mm)	H Hex (mm)	H1 Hex (mm)
UD-BHMC4-4N	1/4	1/4	56.1	15.7	14.2	7.1	4.35	31.5	20.63	20.63
UD-BHMC8-4N	1/2	1/4	59.4	19.05	14.2	7.1	10.2	31.5	23.81	20.63

## Tube Butt Weld Bulkhead Connector

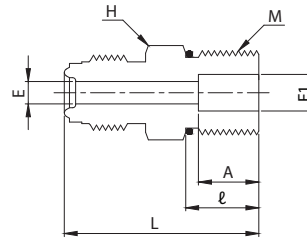
### BHTW



Part No.	Head Size (in.)	Tube Size (D)	L (mm)	l (mm)	l1 (mm)	E (mm)	H Hex (mm)	H1 Hex (mm)
UD-BHTW-4	1/4	6.35	59.85	33.0	19.05	4.35	19.05	15.88
UD-BHTW-8	1/2	12.7	65.25	37.6	19.05	10.2	26.9	23.81
UD-BHTW-12	3/4	19.05	71.30	43.25	19.05	15.7	38.1	33.34

Straight Thread O-Ring Seal Male Connector

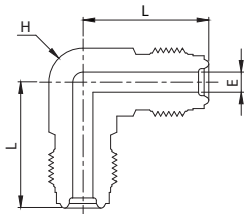
**MC-UO**



Part No.	Head Size (in.)	L (mm)	ℓ (mm)	A (mm)	E (mm)	E1 (mm)	H Hex (mm)	M
UD-MC4-6U	1/4	33.8	9.9	6.4	4.35	7.1	19.05	9/16-18 UNF
UD-MC8-6U	1/2	37.6	9.9	-	7.1	7.1	23.81	9/16-18 UNF
UD-MC8-10U	1/2	42.2	12.7	10.2	7.1	15	25.4	7/8-14 UNF

Union Elbow

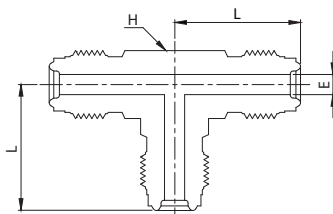
**L**



Part No.	Head Size (in.)	L (mm)	E (mm)	H Hex (mm)
UD-L-4	1/4	27.2	4.35	12.7
UD-L-8	1/2	36.8	10.2	20.63
UD-L-12	3/4	48.8	15.7	31.75
UD-L-16	1	50.8	22.1	42.86

Union Tee

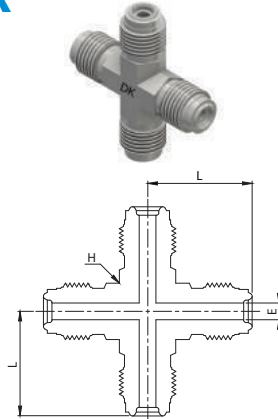
**T**



Part No.	Head Size (in.)	L (mm)	E (mm)	H Hex (mm)
UD-T-4	1/4	27.2	4.35	12.7
UD-T-8	1/2	36.8	10.2	20.63
UD-T-12	3/4	48.8	15.7	31.75
UD-T-16	1	50.8	22.1	42.86

## Union Cross Tee

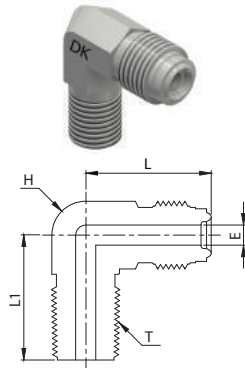
### X



Part No.	Head Size (in.)	L (mm)	E (mm)	H Hex (mm)
UD-X-4	1/4	27.2	4.35	12.7
UD-X-8	1/2	36.8	10.2	20.63
UD-X-12	3/4	48.8	15.7	31.75
UD-X-16	1	50.8	22.1	42.86

## Male NPT Elbow

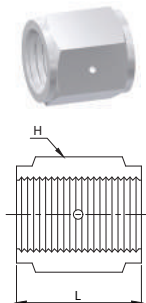
### ML-N



Part No.	Head Size (in.)	Size NPT T	L (mm)	L1 (mm)	E (mm)	H Hex (mm)
UD-ML4-2N	1/4	1/8	27.2	22.1	4.35	12.7
UD-ML4-4N	1/4	1/4	27.2	26.7	4.35	12.7
UD-ML8-6N	1/2	3/8	36.8	32.0	10.2	20.63
UD-ML8-8N	1/2	1/2	36.8	36.8	10.2	20.63

## Coupling

### C

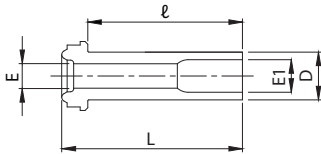


Part No.	Size (in.)	L (mm)	H Hex (mm)
U-C-2	1/8	16.8	11.11
U-C-4	1/4	30.2	19.05
U-C-8	1/2	33.3	26.99
U-C-12	3/4	42.7	38.1
U-C-16	1	51.8	44.45

## High Flow Fittings

High Flow Gland

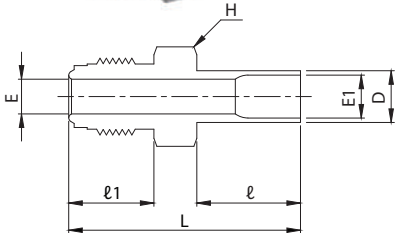
### HG



Part No.	Head Size (in.)	Tube Size (D)	E1 (mm)	E (mm)	L (mm)	l (mm)
U-HG-4X6	1/4	3/8	7.9	6.4	33.3	28.4

High Flow Reducer

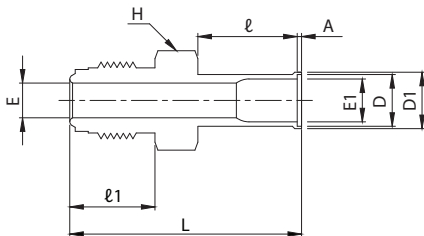
### HR



Part No.	Head Size (in.)	Tube Size (D)	L (mm)	l (mm)	l1 (mm)	E (mm)	E1 (mm)	H Hex (mm)
U-HR-4X6	1/4	3/8	42.7	19.1	15.7	6.4	7.9	15.87

Auto Butt Weld High Flow Reducer

### HRA



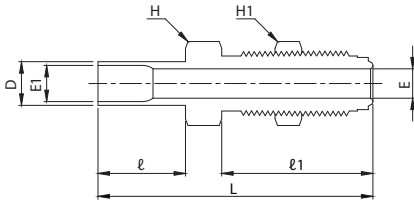
Part No.	Head Size (in.)	Tube Size (D)	L (mm)	l (mm)	l1 (mm)	A (mm)	E (mm)	E1 (mm)	D1 (mm)	H Hex (mm)
U-HRA-4X6	1/4	3/8	43.4	19.1	15.7	0.8	6.4	7.9	10.4	15.87

## High Flow Bulkhead Reducer

### HBR



Part No.	Head Size (in.)	Tube Size (D)	L (mm)	ℓ (mm)	ℓ1 (mm)	E (mm)	E1 (mm)	H Hex (mm)	H1 Hex (mm)
U-HBR-4X6	1/4	3/8	59.9	19.1	33.0	6.4	7.9	19.05	19.05

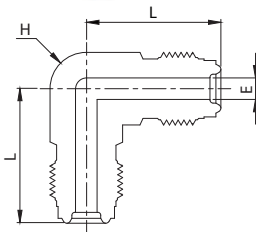


## High Flow Union Elbow

### HL



Part No.	Head Size (in.)	L (mm)	E (mm)	H Hex (mm)
U-HL-4	1/4	27.2	6.4	12.7

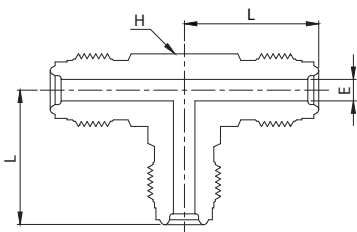


## High Flow Union Tee

### HT



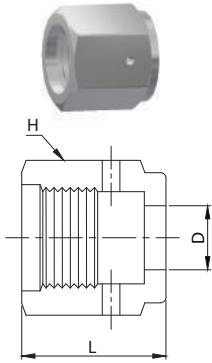
Part No.	Head Size (in.)	L (mm)	E (mm)	H Hex (mm)
U-HT-4	1/4	27.2	6.4	12.7





High Flow Female Nut

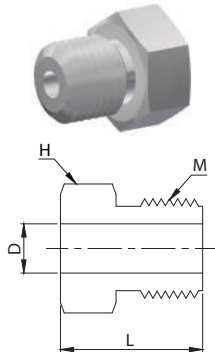
**HFN**



Part No.	Head Size (in.)	L (mm)	D (mm)	H Hex (mm)
U-HFN-4	1/4	20.6	9.9	19.05

High Flow Male Nut

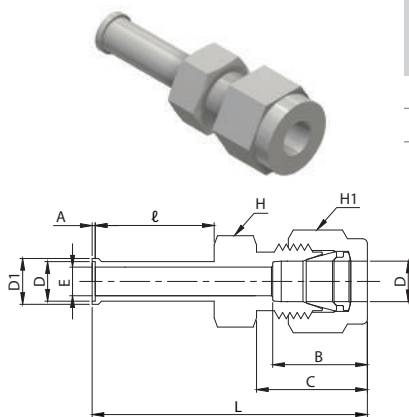
**HMN**



Part No.	Head Size (in.)	L (mm)	D (mm)	H Hex (mm)	M
U-HMN-4	1/4	18.0	9.9	15.87	9/16-18 UNF

Tube Fitting to Auto Butt Weld Connector

**DATW**

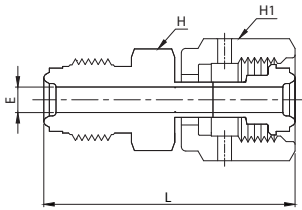


Part No.	Head Size (in.)	Tube Size (D)	D1 (mm)	L (mm)	ℓ (mm)	A (mm)	B (mm)	C (mm)	E (mm)	H Hex (mm)	H1 Hex (mm)
U-DATW-4X4	1/4	1/4	7.4	44.2	19.1	0.5	15.2	17.8	4.6	12.7	14.28
U-DATW-6X6	3/8	3/8	10.4	46.7	19.1	0.5	16.8	19.3	7.9	15.87	17.46

## Welded Assembly Fittings

Swivel Female / Male Union

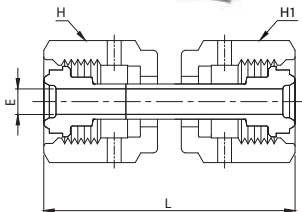
### SFMU



Part No.	Head Size (in.)	L (mm)	E (mm)	H Hex (mm)	H1 Hex (mm)
U-SFMU-4	1/4	45.3	4.6	15.87	19.05

Swivel Female Union

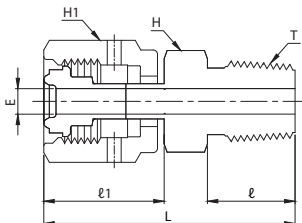
### SFU



Part No.	Head Size (in.)	L (mm)	E (mm)	H Hex (mm)	H1 Hex (mm)
U-SFU-4	1/4	43.4	4.6	19.05	19.05
U-SFU-8	1/2	46.7	10.2	26.99	26.99

Swivel Male NPT Connector

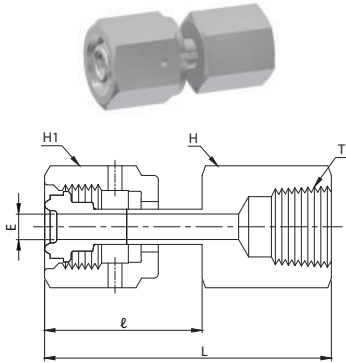
### SMC-N



Part No.	Head Size (in.)	Size NPT T	L (mm)	l (mm)	l1 (mm)	E (mm)	H Hex (mm)	H1 Hex (mm)
U-SMC4-2N	1/4	1/8	40.1	9.6	24.1	4.6	11.11	19.05
U-SMC4-4N	1/4	1/4	45.5	14.2	23.4	4.6	14.28	19.05
U-SMC8-6N	1/2	3/8	48.0	14.2	25.4	10.2	17.46	26.99
U-SMC8-8N	1/2	1/2	53.1	19.1	25.6	10.2	22.22	26.99

Swivel Female NPT Connector

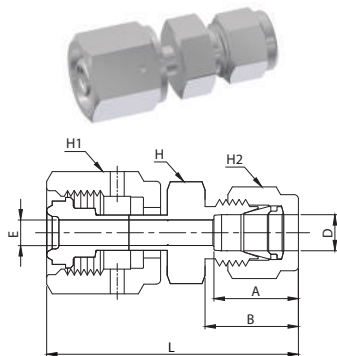
**SFC-N**



Part No.	Head Size (in.)	Size NPT T	L (mm)	l (mm)	E (mm)	H Hex (mm)	H1 Hex (mm)
U-SFC4-4N	1/4	1/4	45.0	23.4	4.6	19.05	19.05
U-SFC8-6N	1/2	3/8	49.5	26.9	10.2	22.22	26.99
U-SFC8-8N	1/2	1/2	55.4	26.4	10.2	26.99	26.99

Swivel Tube Fitting Connector

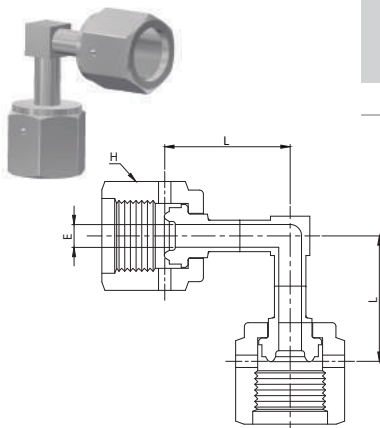
**SDC-N**



Part No.	Head Size (in.)	Tube Size (D)	L (mm)	A (mm)	B (mm)	E (mm)	H Hex (mm)	H1 Hex (mm)	H2 Hex (mm)
U-SDC-4	1/4	1/4	49.3	15.2	17.8	4.6	12.7	19.05	14.28

Swivel Elbow

**SL**



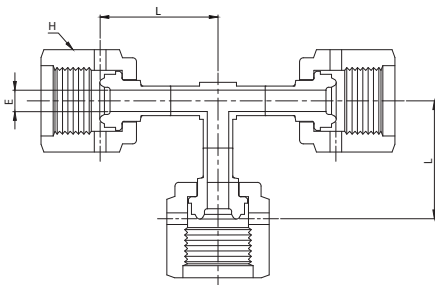
Part No.	Head Size (in.)	L (mm)	E (mm)	H Hex (mm)
U-SL-4	1/4	25.4	4.6	19.05

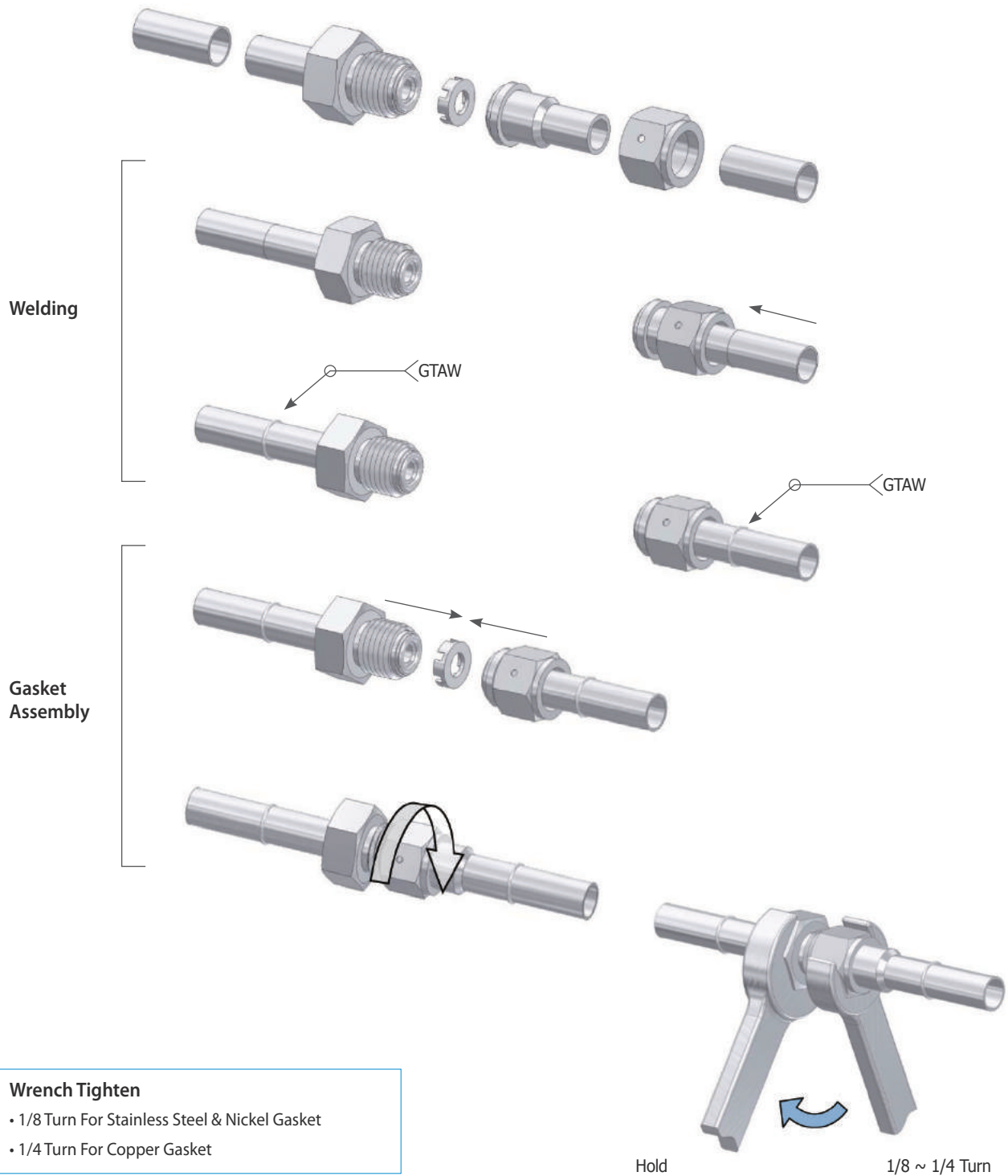
Swivel Tee

**ST**



Part No.	Head Size (in.)	L (mm)	E (mm)	H Hex (mm)
U-ST-4	1/4	25.4	4.6	19.05







## Safe Component Selection

The selection of component for any applications or system design must be considered to ensure safe performance. Component function, material compatibility, component ratings, proper installation, operation and maintenance remain the sole responsibility of the system designer and the user. DK-Lok accepts no liability for any improper selection, installation, operation or maintenance.