

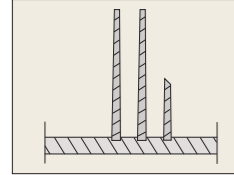
CHOOSING THE ANOTHER FINNED TUBE

- Fin height, thickness and number per unit length depend on application requirements and client standards

Advantage of High Fin type

1. Wide tube & fin Material combination
2. Wide tube material options
3. Wide tube diameter options
4. High operating pressure above 45 bar

G (EMBEDDED)

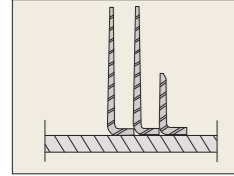


The fin consists of an aluminum strip whose foot-edge is both tension-wrapped and embedded into the primary tube wall. This results from the combined action of a set of two discs and a ring spacer arranged at right angles to the primary tube.

Operating sequence is as follows:

- The first disc(groover) spins a groove into the tube wall; the ring spacer leads the strip foot-edge into the groove and finally the second disc(backfiller) firmly embeds the strip foot-edge into the groove by "caulking" the groove lip.

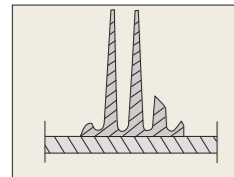
"L" (WRAP-ON)



The aluminum strip foot section is first formed into an L-shape then tension wrapped onto the primary tube. The wound fin base sections are close to each other so as to ensure a continuous cover on the primary tube surface.

Finally, the fin strip will be fastened at both ends to prevent loosening or unraveling.

BIMETALLIC EXTRUDED



A core tube, or liner, the outside surface of which has been previously polished and carefully degreased, is fitted into and aluminum primary tube. This tube-in-tube assembly is then fed into the finning machine equipped with three spindles, 120 degrees spaced and each fitted with a gang disc. Such discs which are stepped in profile and diameter will first extrude and shape the fin properly and then shrink fit the primary tube on its liner.

In some cases the extruded fins can be serrated in order to increase the overall heat transfer coefficient and to reduce the investment cost.

	"G" Embedded	"L" Wrap-on	Extruded
Maxim Working Temperature	400°C/750°F	120°C/250°F	300°C/570°F
Atmosphere Corrosion	Resistance	Acceptable	Acceptable
Mechanical Resistance	Acceptable	Acceptable	Excellent

Oil Cooler

Shell & Tube Type Heat Exchanger for Lubricant Oil



Applicable Design Code : TEMA R, C & B / API 614 / ASME

▶▶ Engineering technology for the future



Inter / After Cooler & Oil Cooler for Compressor

Our company endeavor ceaselessly to develop new products and quality improvement

CONTINUOUS PLATE FIN TYPE HEAT EXCHANGER

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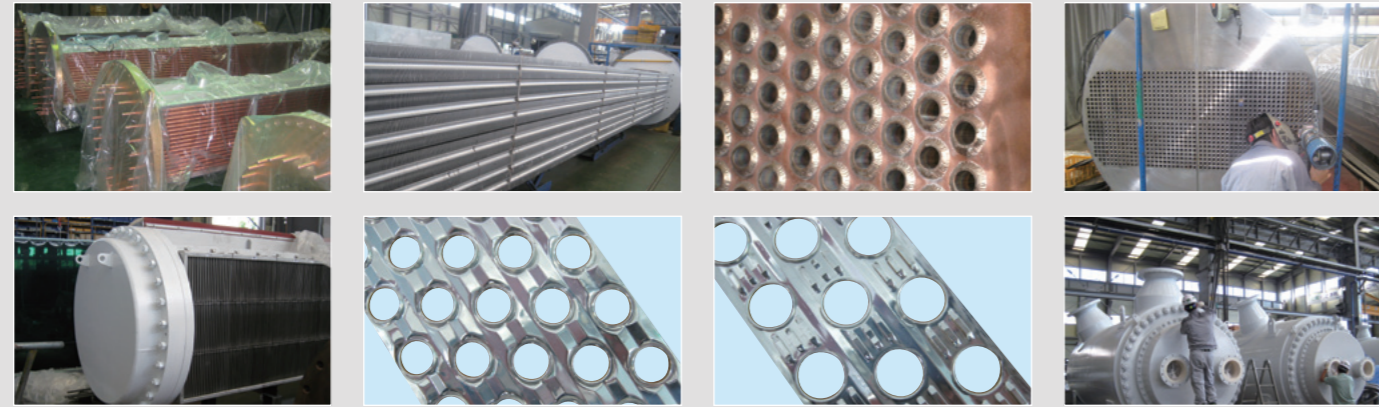
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Inter / After Cooler & Oil Cooler for Compressor

Picture
for Inter Cooler &
After Cooler



Shop Facilities
for Production



List of Certificates



- ASME** American Society of Mechanical Engineers, USA (PP, S, U, U2)
- NATIONAL BOARD** The National Board of Boiler & Pressure Vessel Inspectors(PP, S, U, U2)
- SELO** Manufacture License of Special Equipment People's Republic of China
- ANSI** American National Standard Institute, USA
- TEMA** Tubular Exchanger Manufacturers Association, USA
- DIN** Deutsche Industrie Normen, GERMANY
- JIS** Japanese Industrial Standard, JAPAN
- KS** Korean Industrial Standard, KOREA
- API** American Petroleum Institute

Application Fin/Tube Size

- * Tubes OD 12 mm
OD 14 mm
OD 16 mm
OD 19.05 mm
OD 25.4 mm
- * Fins Th'k 0.15 mm
0.2 mm
0.25 mm
0.3 mm

Capabilities / Range of Application

- * Shell Diameter : Min.400mm(16") to Max. 4000mm(160")
- * Tube Length : Min.500mm(1.6') to Max.12,000mm(39')

Design Code Capabilities

- * ASME Code
- * European PED
- * China SELO
- * API Code
- * Korea KGS / KOSHA
- * Japan KHK / JPVC / MHLW
- * TEMA R,C and B
- * Russian GOST
- * ALL CLASS
- * Others Country Local Code (Algeria, Singapore, ...)

Kind of Fluids

- * Shell Side : Wet Air, Dry Air, Nitrogen, Oxygen, NH3, CO2, CO, CH4 and etc
- * Tube Side Gas : Water, Glycol and Water

Material Options for Plate Fin Tube type

- Tubes
Copper Nickel 90/10
Copper Nickel 70/30
Copper
Admiralty
Stainless Steel 304
Stainless Steel 316
Duplex Steel
- Fins
Copper
Aluminum
Stainless Steel
Copper + Sn coat
Aluminum + Sn coat
Aluminum + Penolic coat
Aluminum + Blygold coat
Aluminum + AV coat

Advantage of Continuous Plate Fin Type Heat Exchange.

- Compact & Cost Competitive Design
- Vibration Free Design
- Easy Bundle Removable & Maintenance Design

