PRODUCED WATER TREATMENT PACKAGE SYSTEM
PRODUCED WATER

The constituents of produced water are many and varied, with the major substances being:
- Water
- Hydrocarbons
- Solid, both suspended and dissolved
- Production chemicals
- Metals
- Naturally occurring radioactive minerals

These contaminants need to be treated to enable the produced water to be either injected or safely disposed according to local environmental regulations.

TYPICAL PROCESS

CERTIFICATION

SUNBO is a professional manufacturer, supplying high-quality package products for its EPC customers, with a focus towards Oil & Gas Industries. SUNBO has developed Produced Water Treatment Package system and completed its performance test. In addition, SUNBO has gotten a certification that approval in principle of concept design of Produced Water Treatment system from American Bureau of Shipping.
OOOO Desanding Hydrocyclones are used to remove and other solid particles from multi-phase fluid streams. The hydrocyclone uses pressure energy from the flow stream to achieve cyclonic separation of solid. Solid that exit through the apex collect into an accumulation chamber, where they are periodically purged, while the overflow discharges continually.

**FEATURES AND BENEFITS**

- Up to 98% removal efficiency of sand particles down to 50 μm
- High erosion resistance
- Single removable liners
- Compact design for reduced footprint and weight
- No moving parts
- Wide range of specialty materials available
- Size and weight reduction over conventional method
- Lower overall maintenance costs by protection of downstream equipment
- Scalable size requirement
- Insensitive to motion
- High efficiencies at low differential pressures
- Manual of fully automated
Feed enters the deoiling hydrocyclone through an inlet. Its velocity is converted into tangential velocity in the inlet area, imparting a centrifugal force on the fluids. As the feed moves down the conical section, tangential velocity increases as does the centrifugal force. Heavier water and solids move in a vertex near the wall of the liner towards the outlet, whereas the lighter oil and gas will move in a secondary vertex along the axis of the liner in the opposite direction towards the center of the swirl inducer.

**FEATURES AND BENEFITS**

- Exceptional removal efficiency – up to 98% achieved
- Discharge levels can be below 40ppm
- Low pressure operation
- High erosion resistance
- Compact
- No moving part
- High capacity designs
- Insensitive to motion
- Large turn down requirement
- Cost-effective
- Wide range of material options
- Removable liner allows easy disassembly, cleaning, inspection and replacement
SUNBO Family which constantly challenges and makes efforts to be the world’s best leading company specialized in modules for shipbuilding & on/offshore business sector.

SUNBO Industries.co.,ltd
Small Size Process Module, 3 Factories in Pusan

SUNBO Unitech.co.,ltd
Large Size Process Module, 3 Factories in Pusan

SUNBO Family Business Fields
Shipbuilding
- Ballast Water Treatment System
- Purifier Unit
- Strainer

On & Offshore
- E-Room Unit
- Tank Top Unit
- Silencer
- MEG System
- Strainer
- Process Package
- Chemical Injection System
- Heli-refueling system
- Fuel Gas System
- Stair Tower
- Pipe Rack Module
- Purifier Skid
- etc.

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- AGILITY GROUP
- VEOLIA Water
- SPX
- CAMERON